

# POMPE A GIRANTE FLESSIBILE

FLEXIBLE IMPELLER PUMPS



**CATALOGO  
TECNICO**

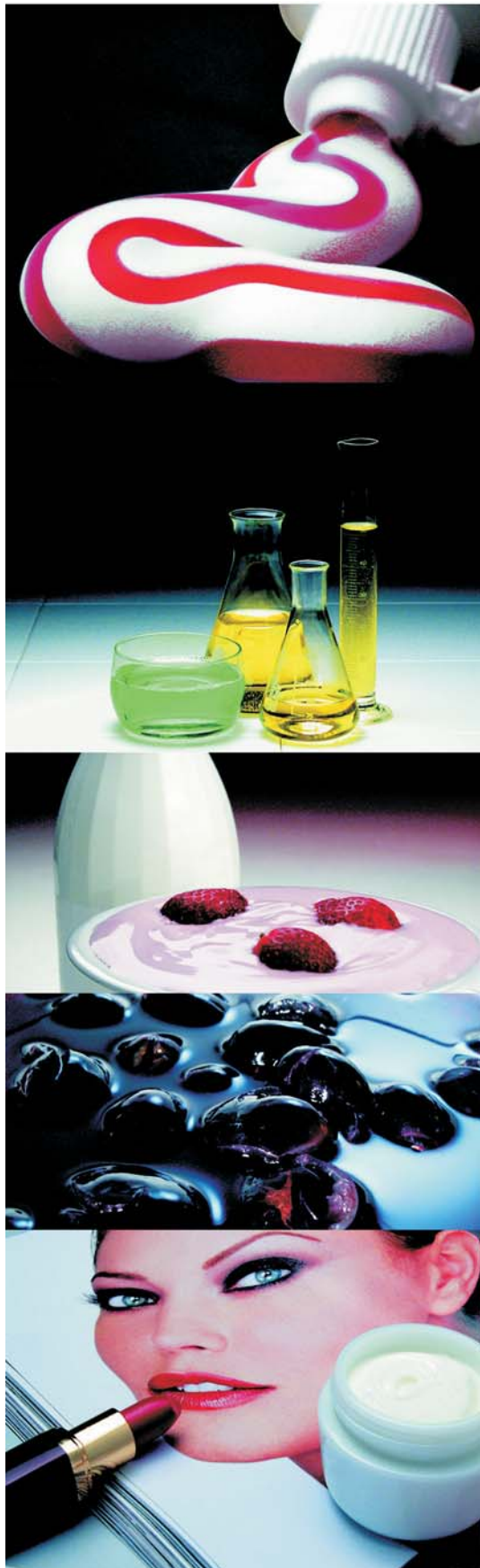
**TECHNICAL  
CATALOGUE**

**LIVERANI**

# LIVERANI

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## FLUID TRANSFER TECHNOLOGY



Pompe inox autoadescanti a girante flessibile a basso regime di giri, adatte al trasferimento di fluidi delicati e fragili, viscosi, anche con corpi in sospensione. Le pompe trovano largo impiego nei settori ENOLOGICO (vino, mosto, mosto e uva diraspata), ALIMENTARE (birra, succo e polpa di frutta, miele, zucchero liquido, sciroppi, glucosio, latte, burro, yogurt, uova liquide, olio, salsa di pomodoro, salamoia, ecc.), CHIMICO (amido, colle a base acqua, emulsioni, glicerina, cera, detergenti, lattice di gomma, liquidi fotografici, polielettrolita, vernici, inchiostri, scarichi industriali, ecc.), COSMETICO e FARMACEUTICO (saponi liquidi, detergenti, shampoo, creme, ecc.).

Il meccanismo semplice ed essenziale frutto di un perfetto principio costruttivo, la pluralità dei materiali utilizzati e l'elevato controllo di qualità dell'intero ciclo produttivo, permettono di realizzare pompe estremamente versatili e adatte a soddisfare qualsiasi applicazione richiesta. Ogni modello è disponibile con diversi tipi di girante, tenute meccaniche e raccordi e con molteplici possibilità di esecuzione: pompe ad asse nudo e pompe coassiali con motore elettrico, motore idraulico orbitale, motoriduttore, riduzione a puleggia (su base o carrello), variatore meccanico e inverter.

*Stainless steel low-speed rotary pumps with flexible impeller; particularly suitable for transfer of delicate, fragile and viscous fluids, also with solid parts in suspension. Our pumps are widely used in the OENOLOGICAL field (wine, must, must and stemmed grapes), in FOOD processing (beer, fruit pulp and juice, honey, liquid sugar, syrups, glucose, milk, melted butter, yoghurt, liquid eggs, oil, tomatoes pulp and juice, brine, etc.), in CHEMICAL INDUSTRY (starch, water based glues, emulsions, glycerine, wax, detergents, rubber latex, photographic processing liquids, polyelectrolyte, paints, ink, industrial discharges, etc.), in COSMETIC and PHARMACEUTICAL production (liquid soap, cleaning lotion, cream, shampoo, etc.).*

*The easy mounting principle, the multiple choice of production materials and the Quality System procedure applied throughout production, allow us to offer a wide, versatile and customized product range. Every pump range can be produced with different impeller types, mechanical gasket, couplings and in numerous executions, which are: bare shaft pump; coaxial motorized pump (with electric or orbital hydraulic motor); with gearmotor; with pulley (on trolley or base); with mechanical speed variator or with frequency converter.*

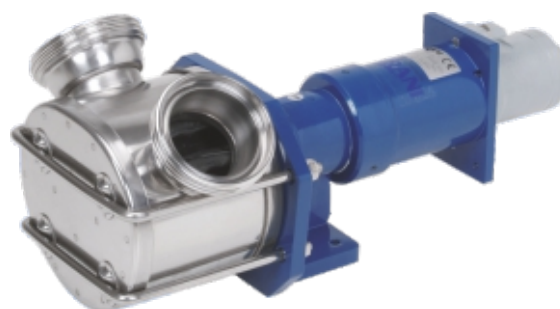




**S/P MINI 3/4"**

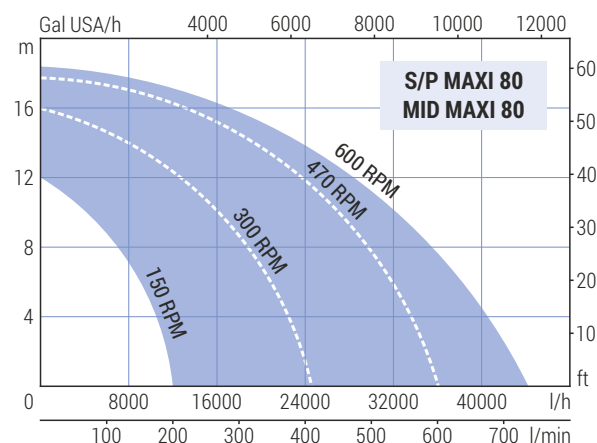
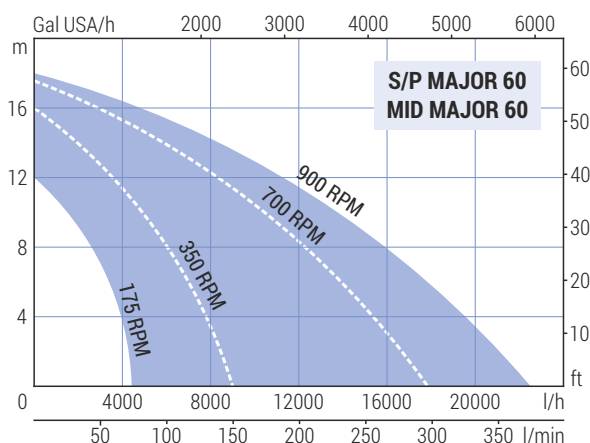
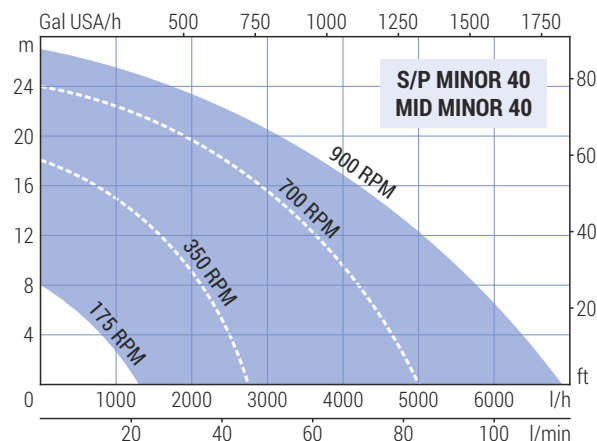
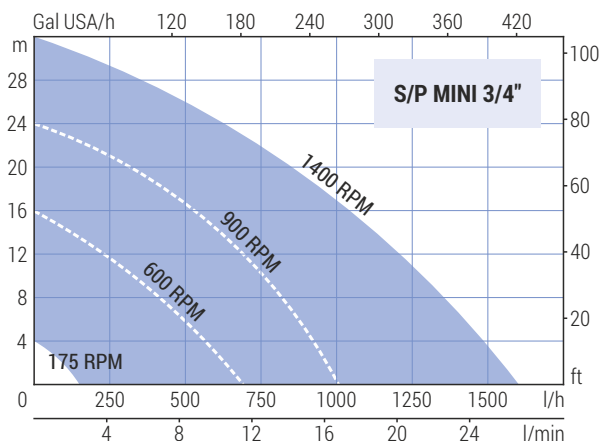


Pompe ad asse nudo (**S/P**)  
Bare shaft pumps (**S/P**)

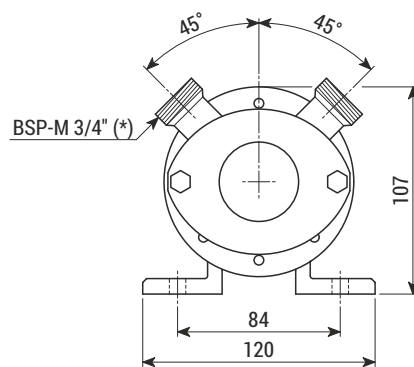
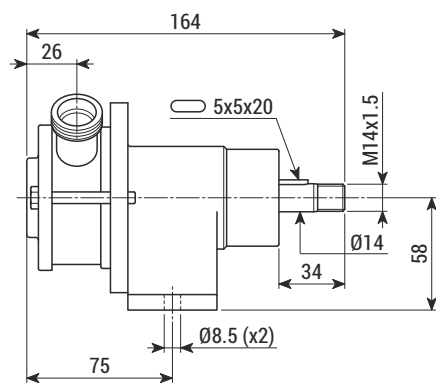


Pompe con motore idraulico orbitale (**MID**)  
Hydraulic orbital motor pumps (**MID**)

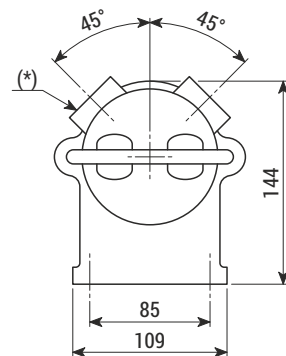
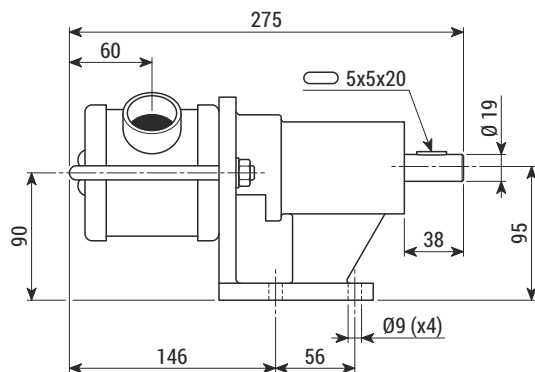
| Tipo<br>Type                         | Giri/min<br>RPM | H = Prevalenza (metri) / Head (meters) |       |       |       |       |       |      |      |      |     |    |                                                  |
|--------------------------------------|-----------------|----------------------------------------|-------|-------|-------|-------|-------|------|------|------|-----|----|--------------------------------------------------|
|                                      |                 | 0                                      | 4     | 8     | 10    | 12    | 16    | 18   | 20   | 24   | 27  | 32 | Q = Portata (litri/ora) / Capacity (liters/hour) |
| <b>S/P MINI 3/4"</b>                 | min 175         | 150                                    | 0     |       |       |       |       |      |      |      |     |    |                                                  |
|                                      | 600             | 700                                    | 560   | 390   | 300   | 150   | 0     |      |      |      |     |    |                                                  |
|                                      | 900             | 1000                                   | 900   | 840   | 750   | 720   | 540   | 450  | 350  | 0    |     |    |                                                  |
|                                      | max 1400        | 1620                                   | 1440  | 1320  | 1230  | 1140  | 1020  | 900  | 800  | 600  | 400 | 0  |                                                  |
| <b>S/P MINOR 40<br/>MID MINOR 40</b> | min 175         | 1320                                   | 800   | 0     |       |       |       |      |      |      |     |    |                                                  |
|                                      | 350             | 2750                                   | 2500  | 2100  | 1900  | 1600  | 800   | 0    |      |      |     |    |                                                  |
|                                      | 700             | 5000                                   | 4700  | 4300  | 4000  | 3700  | 3000  | 2520 | 1800 | 0    |     |    |                                                  |
|                                      | max 900         | 6900                                   | 6200  | 5760  | 5400  | 5040  | 4200  | 3660 | 3200 | 1800 | 0   |    |                                                  |
| <b>S/P MAJOR 60<br/>MID MAJOR 60</b> | min 175         | 4320                                   | 3840  | 2800  | 1750  | 0     |       |      |      |      |     |    |                                                  |
|                                      | 350             | 9000                                   | 7800  | 6000  | 4900  | 3700  | 0     |      |      |      |     |    |                                                  |
|                                      | 700             | 18000                                  | 15000 | 12000 | 10400 | 8400  | 2500  | 0    |      |      |     |    |                                                  |
|                                      | max 900         | 22500                                  | 19560 | 15000 | 13750 | 11220 | 3000  | 0    |      |      |     |    |                                                  |
| <b>S/P MAXI 80<br/>MID MAXI 80</b>   | min 150         | 12000                                  | 10000 | 7500  | 4150  | 0     |       |      |      |      |     |    |                                                  |
|                                      | 300             | 24600                                  | 22200 | 18900 | 16000 | 12000 | 0     |      |      |      |     |    |                                                  |
|                                      | 470             | 36000                                  | 34200 | 30000 | 27000 | 24000 | 12000 | 0    |      |      |     |    |                                                  |
|                                      | max 600         | 43800                                  | 41400 | 36000 | 33000 | 30000 | 16000 | 0    |      |      |     |    |                                                  |



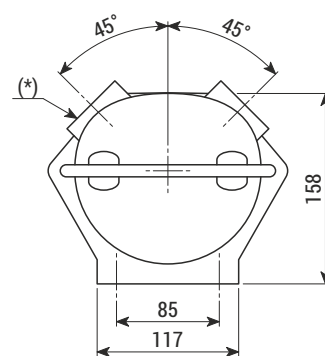
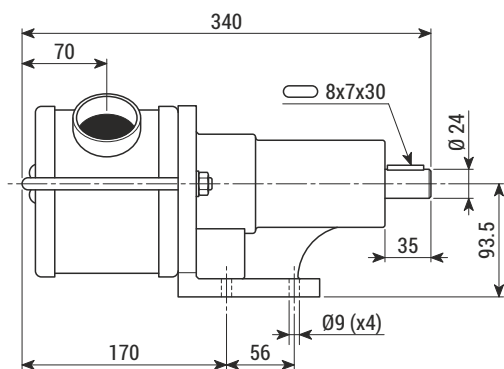
**S/P MINI 3/4"**  
Peso-Weight 1.8 kg



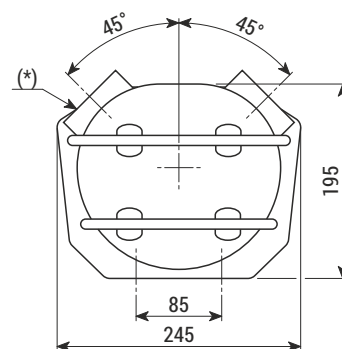
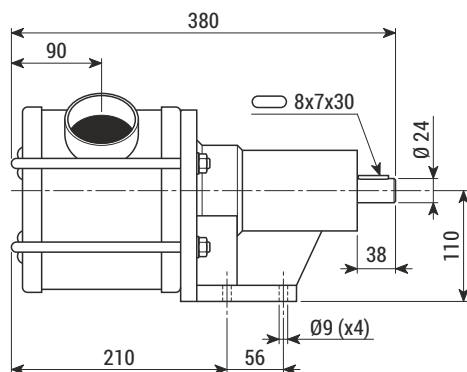
**S/P MINOR 40**  
Peso-Weight 5.4 kg



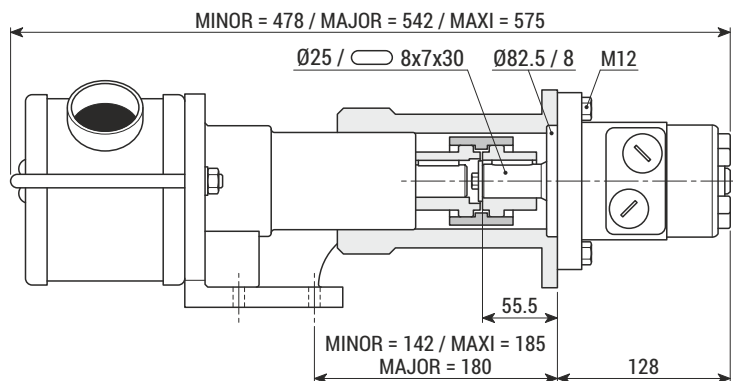
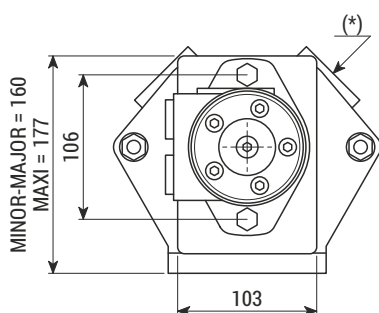
**S/P MAJOR 60**  
Peso-Weight 9.7 kg



**S/P MAXI 80**  
Peso-Weight 15.7 kg



**MID MINOR 40**  
Peso-Weight 11.7 kg  
**MID MAJOR 60**  
Peso-Weight 16 kg  
**MID MAXI 80**  
Peso-Weight 22 kg



\* raccordi disponibili p.21 / available pipe fittings p.21





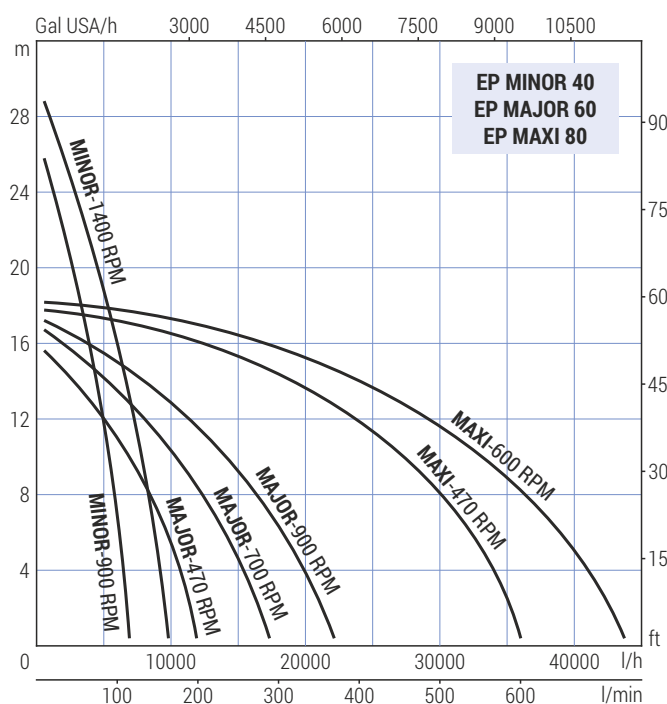
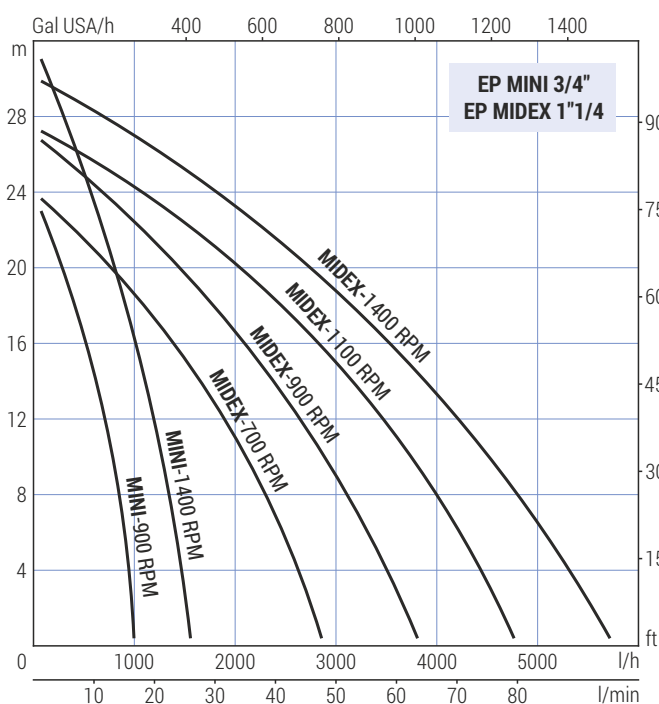
**EP MINI 3/4"**  
**EP MIDEX 1 1/4"**



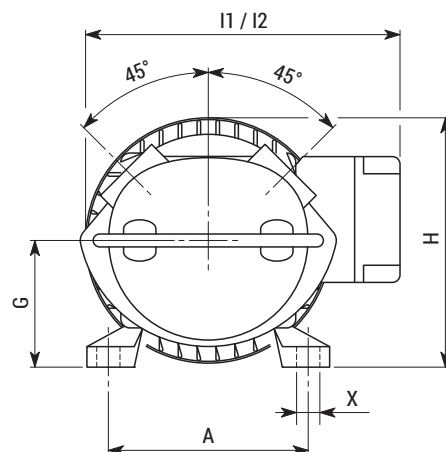
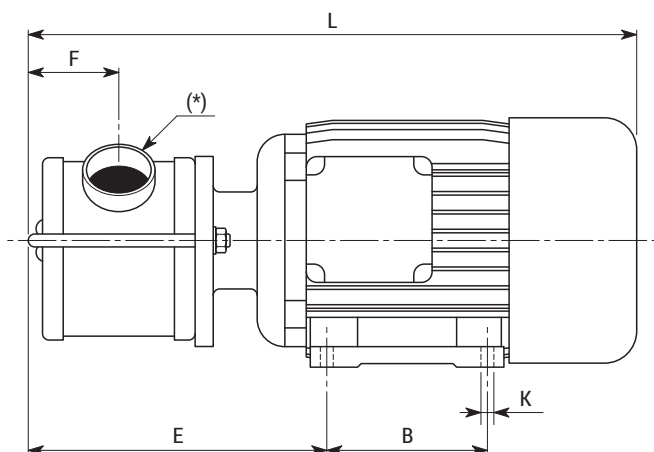
**EP MINOR 40**  
**EP MAJOR 60**  
**EP MAXI 80**

| Tipo<br>Type           | Motore *<br>Motor * | kW      | Velocità<br>Speed | Giri/min<br>RPM | H = Prevalenza (metri) / Head (meters) |       |       |       |       |      |      |      |     |    |                                                  |
|------------------------|---------------------|---------|-------------------|-----------------|----------------------------------------|-------|-------|-------|-------|------|------|------|-----|----|--------------------------------------------------|
|                        |                     |         |                   |                 | 0                                      | 4     | 8     | 12    | 16    | 18   | 24   | 27   | 30  | 32 |                                                  |
| <b>EP MINI 3/4"</b>    | MF - TF             | 0.37    | 1                 | 900             | 1000                                   | 900   | 840   | 720   | 540   | 450  | 0    |      |     |    | Q = Portata (litri/ora) / Capacity (liters/hour) |
|                        | MF - TF             | 0.56    | 1                 | 1400            | 1620                                   | 1440  | 1320  | 1140  | 1020  | 900  | 600  | 400  | 180 | 0  |                                                  |
|                        | CC 12V              | 0.3/30A | 1                 | 1400            | 1620                                   | 1440  | 1320  | 1140  | 1020  | 900  | 600  | 400  | 180 | 0  |                                                  |
|                        | CC 24V              | 0.3/16A | 1                 | 1400            | 1620                                   | 1440  | 1320  | 1140  | 1020  | 900  | 600  | 400  | 180 | 0  |                                                  |
| <b>EP MIDEX 1 1/4"</b> | MF - TF             | 0.56    | 1                 | 900             | 3840                                   | 3480  | 3180  | 2760  | 2160  | 1800 | 720  | 0    |     |    |                                                  |
|                        | MF - TF             | 0.75    | 1                 | 1400            | 5760                                   | 5160  | 4800  | 4320  | 3600  | 3180 | 1920 | 1200 | 0   |    |                                                  |
|                        | TF                  | 0.56    | 2                 | 1400            | 5760                                   | 5160  | 4800  | 4320  | 3600  | 3180 | 1920 | 1200 | 0   |    |                                                  |
|                        |                     | 0.37    |                   | 700             | 2880                                   | 2600  | 2300  | 1900  | 1400  | 1100 | 0    |      |     |    |                                                  |
|                        | CC 12V              | 0.5/55A | 1                 | 1100            | 4800                                   | 4400  | 3980  | 3450  | 2800  | 2400 | 1100 | 0    |     |    |                                                  |
|                        | CC 24V              | 0.5/28A | 1                 | 1100            | 4800                                   | 4400  | 3980  | 3450  | 2800  | 2400 | 1100 | 0    |     |    |                                                  |
| <b>EP MINOR 40</b>     | MF - TF             | 1.5     | 1                 | 900             | 6900                                   | 6200  | 5760  | 5040  | 4200  | 3660 | 1800 | 0    |     |    |                                                  |
|                        | TF                  | 1.5     | 1                 | 1400            | 10000                                  | 9000  | 8000  | 6900  | 5500  | 4900 | 2600 | 1700 | 0   |    |                                                  |
|                        |                     | 2.1     |                   | 1400            | 10000                                  | 9000  | 8000  | 6900  | 5500  | 4900 | 2600 | 1700 | 0   |    |                                                  |
|                        | TF                  | 1.2     | 2                 | 900             | 6900                                   | 6200  | 5760  | 5040  | 4200  | 3660 | 1800 | 0    |     |    |                                                  |
| <b>EP MAJOR 60</b>     | TF                  | 1.25    | 1                 | 470             | 12000                                  | 10500 | 8700  | 5100  | 0     |      |      |      |     |    |                                                  |
|                        | TF                  | 1.5     | 1                 | 700             | 18000                                  | 15000 | 12000 | 8400  | 2500  | 0    |      |      |     |    |                                                  |
|                        | TF                  | 1.87    | 1                 | 900             | 22500                                  | 19560 | 15000 | 11220 | 3000  | 0    |      |      |     |    |                                                  |
| <b>EP MAXI 80</b>      | TF                  | 3.3     | 1                 | 470             | 36000                                  | 34200 | 30000 | 24000 | 12000 | 0    |      |      |     |    |                                                  |
|                        | TF                  | 3.5     | 1                 | 600             | 43800                                  | 41400 | 36000 | 30000 | 16000 | 0    |      |      |     |    |                                                  |

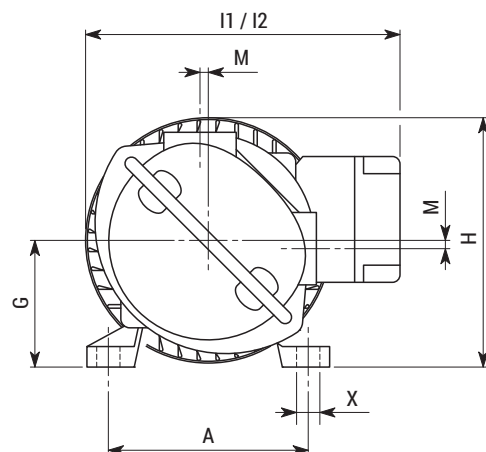
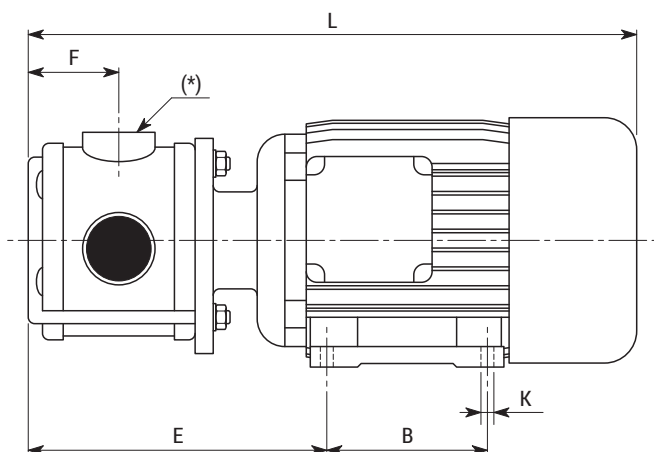
\* MF = monofase / single-phase - TF = trifase / three-phase - CC = corrente continua / direct current



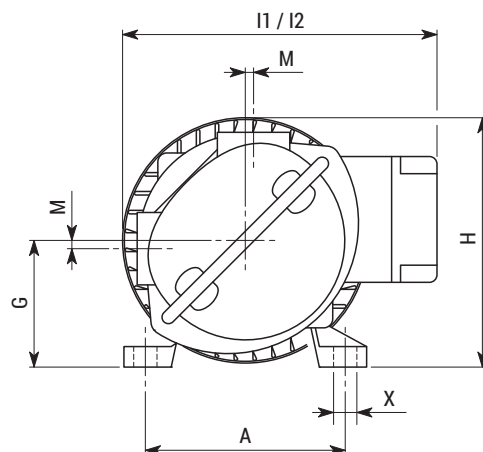
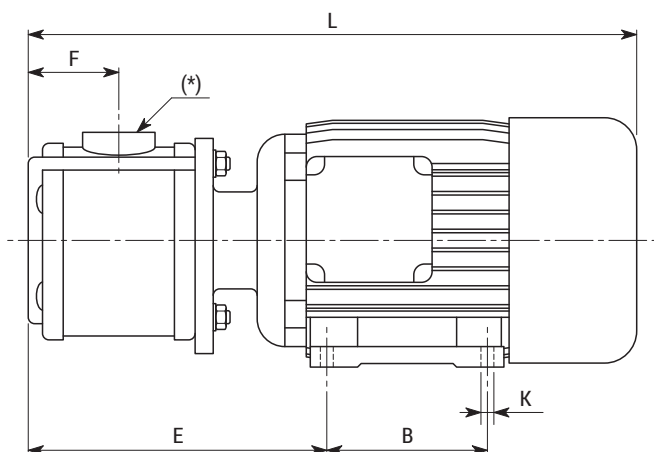
Posizione  
Position  
**V**



Posizione  
Position  
**90D**



Posizione  
Position  
**90S**

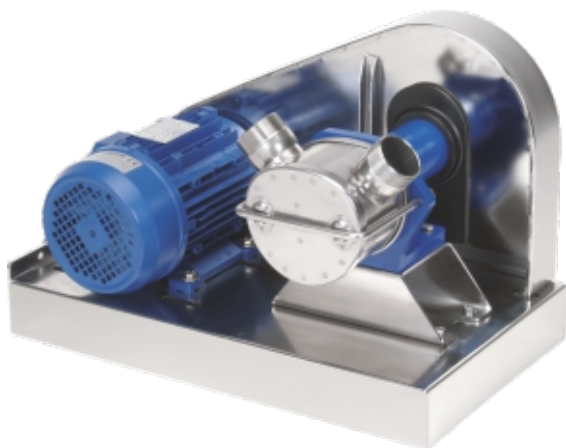


| Tipo<br>Type          | Motore<br>Motor | Peso<br>Weight | Velocità<br>Speed | Dimensioni (mm) / Dimensions (mm) |     |     |    |     |     |       |       |     |     |    |    |
|-----------------------|-----------------|----------------|-------------------|-----------------------------------|-----|-----|----|-----|-----|-------|-------|-----|-----|----|----|
|                       |                 |                |                   | A                                 | B   | E   | F  | G   | H   | I1 ** | I2 ** | L   | M   | K  | X  |
| <b>EP MINI 3/4"</b>   | M71             | 9÷10 kg        | 1                 | 112                               | 90  | 106 | 26 | 71  | 140 | 192   | 210   | 276 | 0   | 7  | 12 |
| <b>EP MIDEX 1"1/4</b> | M80             | 15 kg          | 1                 | 125                               | 100 | 148 | 38 | 80  | 159 | 200   | 227   | 338 | 7   | 8  | 16 |
|                       | M80             | 15 kg          | 2                 | 125                               | 100 | 148 | 38 | 80  | 159 | -     | 227   | 338 | 7   | 8  | 16 |
| <b>EP MINOR 40</b>    | M90             | 20 kg          | 1                 | 140                               | 125 | 198 | 60 | 90  | 180 | 210   | 240   | 420 | 4.5 | 10 | 16 |
|                       | M100            | 27 kg          | 2                 | 160                               | 140 | 210 | 60 | 100 | 198 | -     | 260   | 455 | 4.5 | 12 | 21 |
| <b>EP MAJOR 60</b>    | M100            | 31 kg          | 1                 | 160                               | 140 | 253 | 70 | 100 | 198 | 245   | 263   | 490 | 6.5 | 12 | 21 |
|                       | M112            | 38 kg          | 1                 | 190                               | 140 | 259 | 70 | 112 | 225 | 275   | -     | 514 | 6.5 | 12 | 22 |
| <b>EP MAXI 80</b>     | M132            | 68 kg          | 1                 | 216                               | 178 | 312 | 90 | 132 | 261 | 320   | -     | 630 | 13  | 12 | 22 |

\* raccordi disponibili p.21 / available pipe fittings p.21

\*\* I1 = motore con morsettiera / motor with terminal board connection

\*\* I2 = motore con interruttore/invertitore / motor with on-off/rotative reverse switch



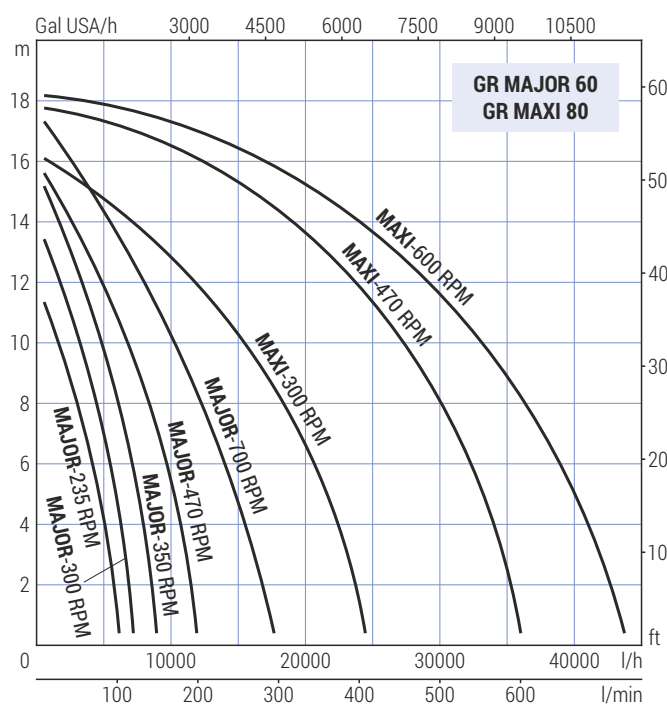
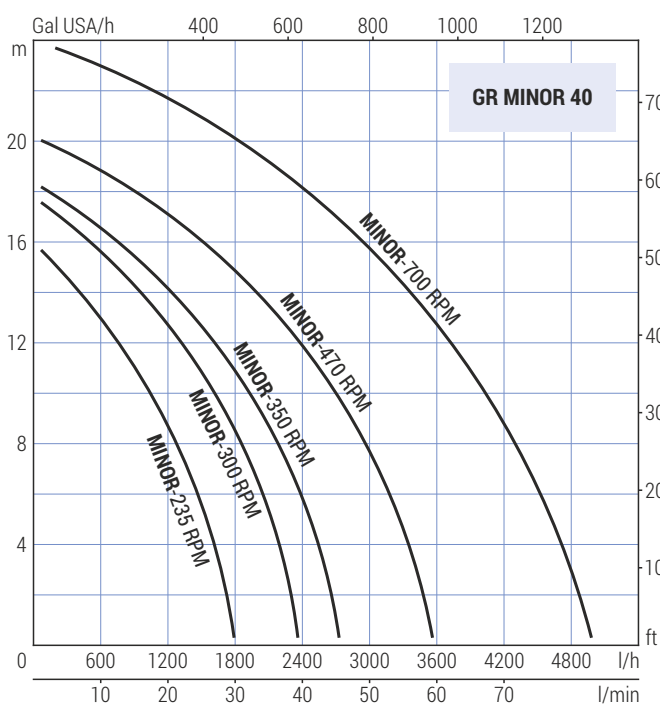
Gruppo a puleggia su base  
Belt driven pump on base



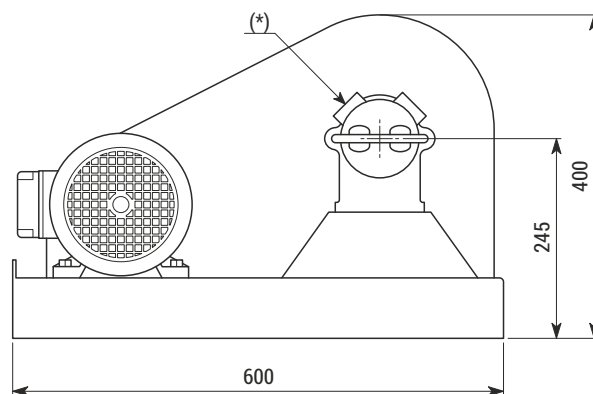
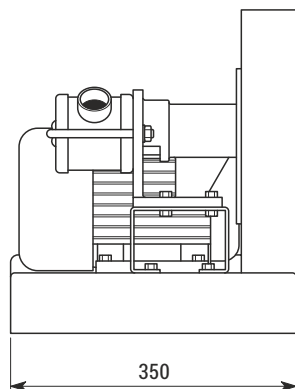
Gruppo a puleggia su carrello  
Belt driven pump on trolley

| Tipo<br>Type | Motore *<br>Motor * | kW   | Velocità<br>Speed | Giri/min<br>RPM | H = Prevalenza (metri) / Head (meters) |       |       |       |       |       |       |      |      |    |                                                  |
|--------------|---------------------|------|-------------------|-----------------|----------------------------------------|-------|-------|-------|-------|-------|-------|------|------|----|--------------------------------------------------|
|              |                     |      |                   |                 | 0                                      | 4     | 8     | 10    | 12    | 14    | 16    | 18   | 20   | 24 |                                                  |
| GR MINOR 40  | MF - TF             | 1.5  | 1                 | 300             | 2400                                   | 2150  | 1800  | 1600  | 1400  | 960   | 700   | 0    |      |    | Q = Portata (litri/ora) / Capacity (liters/hour) |
|              | MF - TF             | 1.5  | 1                 | 470             | 3600                                   | 3300  | 2900  | 2700  | 2400  | 1990  | 1600  | 1000 | 0    |    |                                                  |
|              | MF - TF             | 1.5  | 1                 | 700             | 5000                                   | 4700  | 4300  | 4000  | 3700  | 3360  | 3000  | 2520 | 1800 | 0  |                                                  |
|              | TF                  | 1.8  | 2                 | 470             | 3600                                   | 3300  | 2900  | 2700  | 2400  | 1990  | 1600  | 1000 | 0    |    |                                                  |
|              |                     | 1.0  |                   | 235             | 1800                                   | 1600  | 1300  | 1000  | 750   | 415   | 0     |      |      |    |                                                  |
|              | TF                  | 2.2  | 2                 | 700             | 5000                                   | 4700  | 4300  | 4000  | 3700  | 3360  | 3000  | 2520 | 1800 | 0  |                                                  |
| 1.5          |                     | 350  |                   | 2750            | 2500                                   | 2100  | 1900  | 1600  | 1200  | 800   | 0     |      |      |    |                                                  |
| GR MAJOR 60  | MF - TF             | 1.5  | 1                 | 300             | 7200                                   | 6270  | 6090  | 3230  | 1760  | 0     |       |      |      |    |                                                  |
|              | MF - TF             | 1.5  | 1                 | 470             | 12000                                  | 10500 | 8700  | 6750  | 5100  | 2630  | 0     |      |      |    |                                                  |
|              | TF                  | 1.86 | 1                 | 700             | 18000                                  | 15000 | 12000 | 10400 | 8400  | 5470  | 2500  | 0    |      |    |                                                  |
|              | TF                  | 1.8  | 2                 | 470             | 12000                                  | 10500 | 8700  | 6750  | 5100  | 2630  | 0     |      |      |    |                                                  |
|              |                     | 1.0  |                   | 235             | 6300                                   | 5100  | 3250  | 2000  | 0     |       |       |      |      |    |                                                  |
|              | TF                  | 2.2  | 2                 | 700             | 18000                                  | 15000 | 12000 | 10400 | 8400  | 5470  | 2500  | 0    |      |    |                                                  |
| GR MAXI 80   |                     | 1.5  |                   | 350             | 9000                                   | 7800  | 6000  | 4900  | 3700  | 1680  | 0     |      |      |    |                                                  |
|              | TF                  | 4    | 1                 | 470             | 36000                                  | 34200 | 30000 | 27000 | 24000 | 19000 | 12000 | 0    |      |    |                                                  |
|              | TF                  | 4    | 1                 | 600             | 43800                                  | 41400 | 36000 | 33000 | 30000 | 24000 | 16000 | 0    |      |    |                                                  |
|              | TF                  | 4.5  | 2                 | 600             | 43800                                  | 41400 | 36000 | 33000 | 30000 | 24000 | 16000 | 0    |      |    |                                                  |
|              |                     | 3.3  |                   | 300             | 24600                                  | 22200 | 18900 | 16000 | 12000 | 7140  | 0     |      |      |    |                                                  |
|              |                     |      |                   |                 |                                        |       |       |       |       |       |       |      |      |    |                                                  |

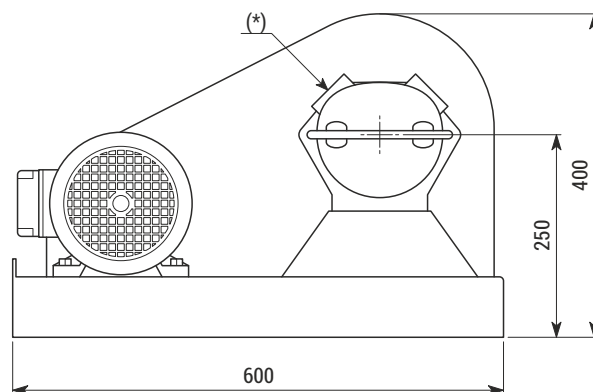
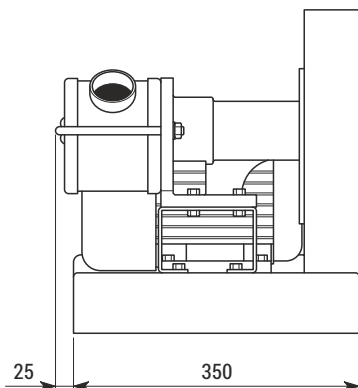
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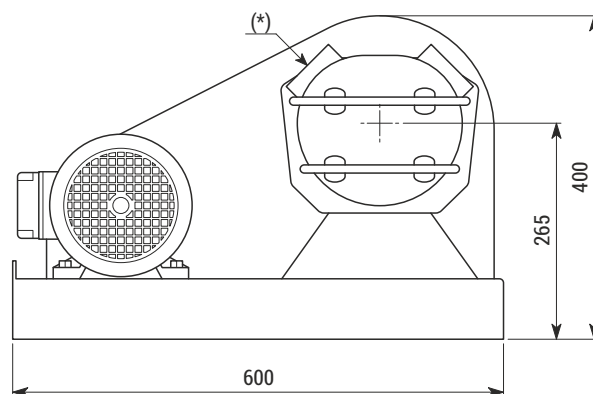
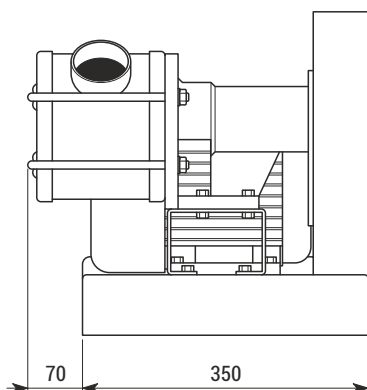
**GR MINOR 40**  
su base-on base  
Peso-Weight 36÷45 kg



**GR MAJOR 60**  
su base-on base  
Peso-Weight 42÷51 kg



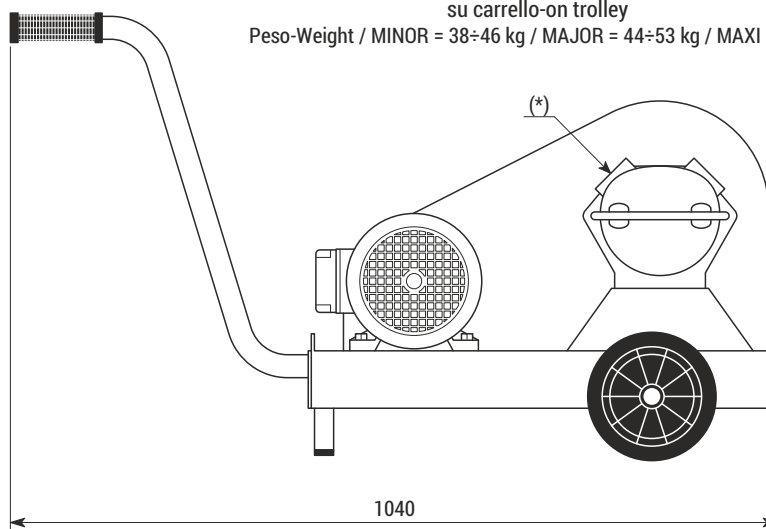
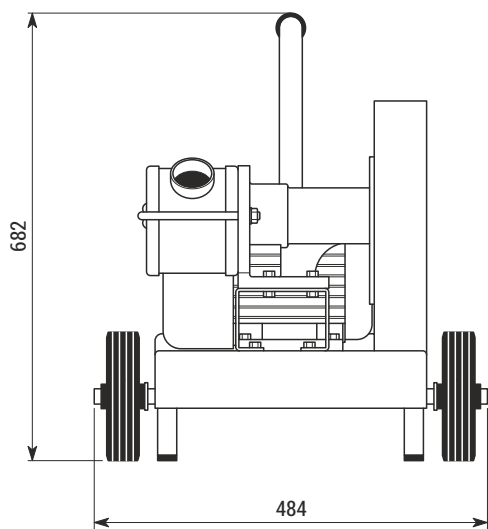
**GR MAXI 80**  
su base-on base  
Peso-Weight 65 kg



**GR MINOR 40 - MAJOR 60 - MAXI 80**

su carrello-on trolley

Peso-Weight / MINOR = 38÷46 kg / MAJOR = 44÷53 kg / MAXI = 67 kg



\* raccordi disponibili p.21 / available pipe fittings p.21

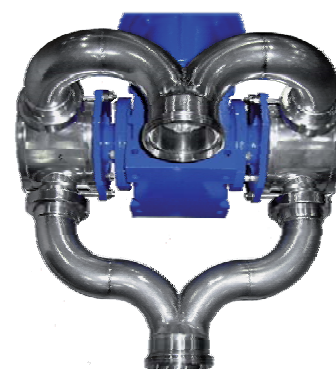




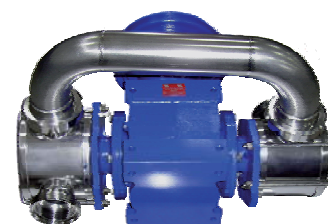
**RID MINOR 40**  
**RID MAJOR 60**  
**RID MAXI 80**



**RID MAXI Double**



**RID MAXI Double 2Q**

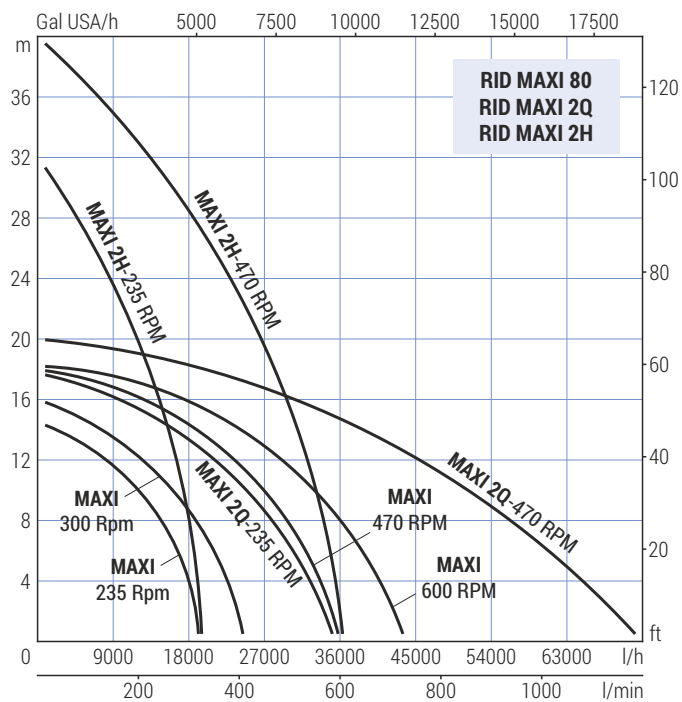
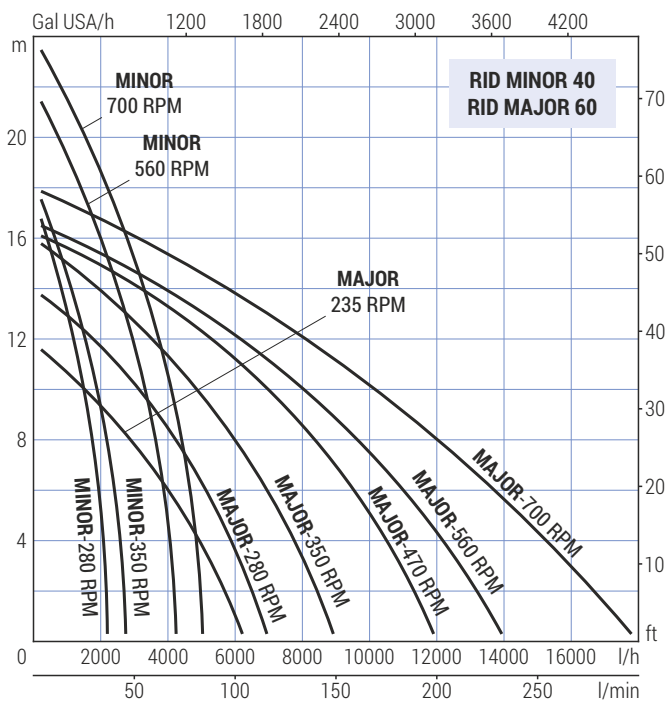


**RID MAXI Double 2H**

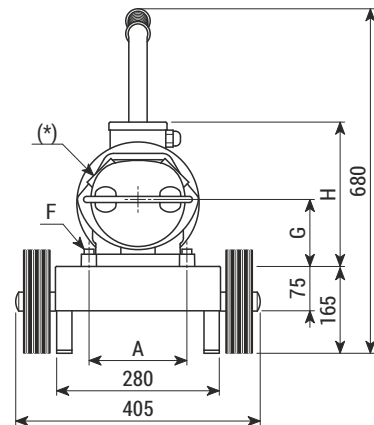
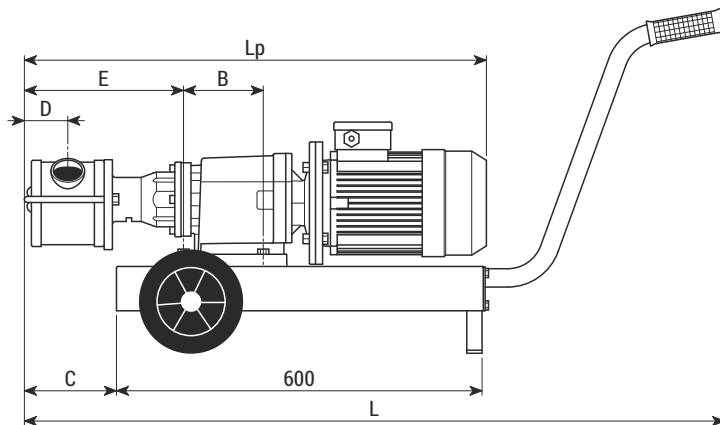
| Tipo<br>Type              | Motore *<br>Motor * | kW  | Velocità<br>Speed | Giri/min<br>RPM | H = Prevalenza (metri) / Head (meters) |       |       |       |       |       |       |       |       |       |       |    |  |
|---------------------------|---------------------|-----|-------------------|-----------------|----------------------------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|----|--|
|                           |                     |     |                   |                 | 0                                      | 4     | 8     | 12    | 14    | 16    | 18    | 20    | 22    | 24    | 32    | 40 |  |
| <b>RID MINOR 40</b>       | TF                  | 1.5 | 1                 | 280             | 2200                                   | 2000  | 1700  | 1200  | 830   | 500   | 0     |       |       |       |       |    |  |
|                           | TF                  | 1.5 | 1                 | 350             | 2750                                   | 2500  | 2100  | 1600  | 1100  | 800   | 0     |       |       |       |       |    |  |
|                           | TF                  | 2.2 | 1                 | 560             | 4250                                   | 4000  | 3600  | 2900  | 2500  | 2000  | 1400  | 750   | 0     |       |       |    |  |
|                           | TF                  | 1.5 | 1                 | 700             | 5000                                   | 4700  | 4300  | 3700  | 3300  | 3000  | 2520  | 1800  | 850   | 0     |       |    |  |
|                           | TF                  | 2.2 | 2                 | 560             | 4250                                   | 4000  | 3600  | 2900  | 2500  | 2000  | 1400  | 750   | 0     |       |       |    |  |
|                           |                     | 1.5 |                   | 280             | 2200                                   | 2000  | 1700  | 1200  | 830   | 500   | 0     |       |       |       |       |    |  |
|                           | TF                  | 2.2 | 2                 | 700             | 5000                                   | 4700  | 4300  | 3700  | 3300  | 3000  | 2520  | 1800  | 850   | 0     |       |    |  |
|                           |                     | 1.5 |                   | 350             | 2750                                   | 2500  | 2100  | 1600  | 1100  | 800   | 0     |       |       |       |       |    |  |
| <b>RID MAJOR 60</b>       | TF                  | 2.2 | 1                 | 235             | 6300                                   | 5100  | 3250  | 0     |       |       |       |       |       |       |       |    |  |
|                           | TF                  | 2.2 | 1                 | 280             | 7000                                   | 5800  | 4100  | 1750  | 0     |       |       |       |       |       |       |    |  |
|                           | TF                  | 2.2 | 1                 | 350             | 9000                                   | 7800  | 6000  | 3700  | 2000  | 0     |       |       |       |       |       |    |  |
|                           | TF                  | 2.2 | 1                 | 470             | 12000                                  | 10500 | 8700  | 5100  | 3600  | 0     |       |       |       |       |       |    |  |
|                           | TF                  | 2.2 | 1                 | 560             | 14000                                  | 12000 | 9500  | 6000  | 4000  | 0     |       |       |       |       |       |    |  |
|                           | TF                  | 2.2 | 1                 | 700             | 18000                                  | 15000 | 12000 | 8400  | 5700  | 2500  | 0     |       |       |       |       |    |  |
|                           | TF                  | 2.2 | 2                 | 470             | 12000                                  | 10500 | 8700  | 5100  | 3600  | 0     |       |       |       |       |       |    |  |
|                           |                     | 1.5 |                   | 235             | 6300                                   | 5100  | 3250  | 0     |       |       |       |       |       |       |       |    |  |
|                           | TF                  | 2.2 | 2                 | 560             | 14000                                  | 12000 | 9500  | 6000  | 4000  | 0     |       |       |       |       |       |    |  |
|                           |                     | 1.5 |                   | 280             | 7000                                   | 5800  | 4100  | 1750  | 0     |       |       |       |       |       |       |    |  |
| <b>RID MAXI 80</b>        | TF                  | 4   | 1                 | 235             | 19200                                  | 18000 | 14700 | 9600  | 0     |       |       |       |       |       |       |    |  |
|                           | TF                  | 4   | 1                 | 300             | 24600                                  | 22200 | 18900 | 12000 | 7600  | 0     |       |       |       |       |       |    |  |
|                           | TF                  | 4   | 1                 | 470             | 36000                                  | 34200 | 30000 | 24000 | 19000 | 12000 | 0     |       |       |       |       |    |  |
|                           | TF                  | 4   | 1                 | 600             | 43800                                  | 41400 | 36000 | 30000 | 23500 | 16000 | 0     |       |       |       |       |    |  |
|                           | TF                  | 4.5 | 2                 | 470             | 36000                                  | 34200 | 30000 | 24000 | 19000 | 12000 | 0     |       |       |       |       |    |  |
|                           |                     | 3.3 |                   | 235             | 19200                                  | 18000 | 14700 | 9600  | 0     |       |       |       |       |       |       |    |  |
|                           | TF                  | 4.5 | 2                 | 600             | 43800                                  | 41400 | 36000 | 30000 | 23500 | 16000 | 0     |       |       |       |       |    |  |
|                           |                     | 3.3 |                   | 300             | 24600                                  | 22200 | 18900 | 12000 | 7600  | 0     |       |       |       |       |       |    |  |
| <b>RID MAXI Double 2Q</b> | TF                  | 5.5 | 1                 | 470             | 72000                                  | 65000 | 56500 | 45000 | 38000 | 30000 | 20000 | 0     |       |       |       |    |  |
|                           | TF                  | 5.5 | 2                 | 470             | 72000                                  | 65000 | 56500 | 45000 | 38000 | 30000 | 20000 | 0     |       |       |       |    |  |
|                           |                     | 3   |                   | 235             | 36000                                  | 33000 | 27900 | 20500 | 16000 | 10000 | 0     |       |       |       |       |    |  |
| <b>RID MAXI Double 2H</b> | TF                  | 5.5 | 1                 | 470             | 36000                                  | 35000 | 34000 | 32000 | 30000 | 29700 | 28400 | 27000 | 24600 | 23600 | 14300 | 0  |  |
|                           | TF                  | 5.5 | 2                 | 470             | 36000                                  | 35000 | 34000 | 32000 | 30000 | 29700 | 28400 | 27000 | 24600 | 23600 | 14300 | 0  |  |
|                           |                     | 3   |                   | 235             | 19200                                  | 18500 | 18000 | 16200 | 15000 | 14300 | 13200 | 12000 | 10000 | 9000  | 0     |    |  |

Q = Portata (litri/ora) / Capacity (liters/hour)

\* TF = trifase / three-phase - CC = corrente continua / direct current

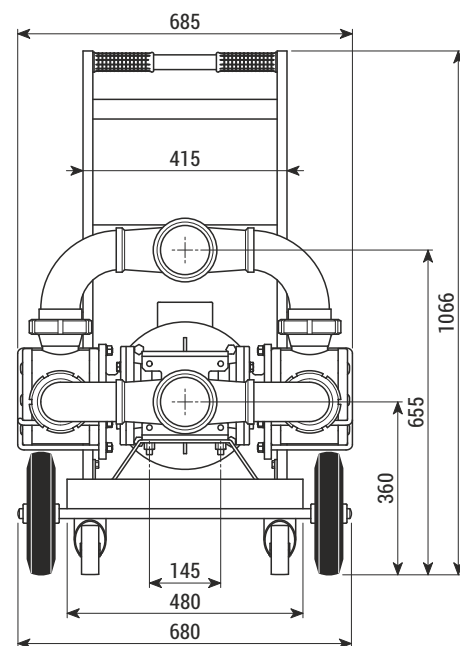
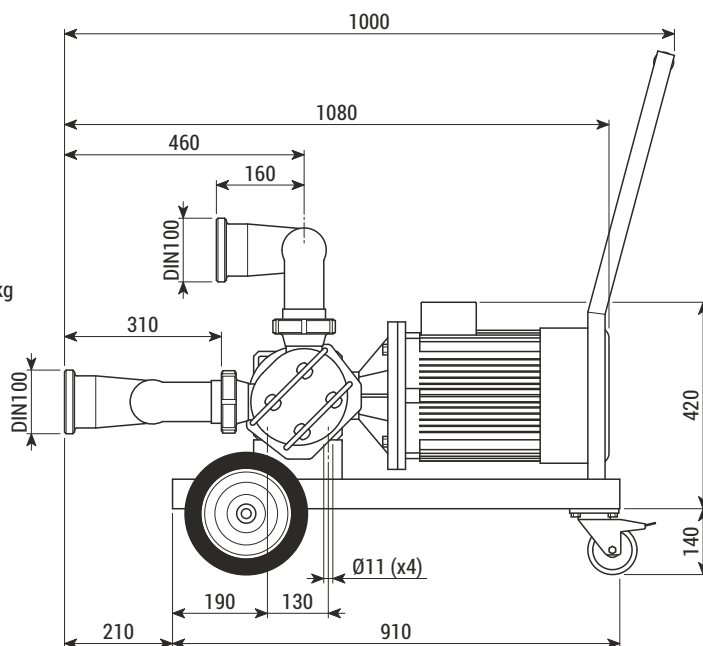


RID MINOR 40  
RID MAJOR 60  
RID MAXI 80



| Tipo<br>Type | Peso<br>Weight | Dimensioni (mm) / Dimensions (mm) |       |       |      |     |     |       |       |      |     |
|--------------|----------------|-----------------------------------|-------|-------|------|-----|-----|-------|-------|------|-----|
|              |                | A                                 | B     | C     | D    | E   | F   | G     | H     | L    | Lp  |
| RID MINOR 40 | 42 kg          | 130                               | 107.5 | 64    | 58.4 | 194 | Ø11 | 100   | 232.5 | 1101 | 652 |
| RID MAJOR 60 | 44 kg          | 160                               | 130   | 150.6 | 71   | 258 | Ø11 | 105.6 | 236   | 1188 | 756 |
| RID MAXI 80  | 65 kg          | 180                               | 105   | 113   | 88   | 221 | Ø14 | 130   | 304   | 1150 | 783 |

RID MAXI Double 2Q  
RID MAXI Double 2H  
Peso-Weight 185÷200 kg



\* raccordi disponibili p.21 / available pipe fittings p.21



Pompe con variatore (VA)  
Pumps with mech. speed variator (VA)

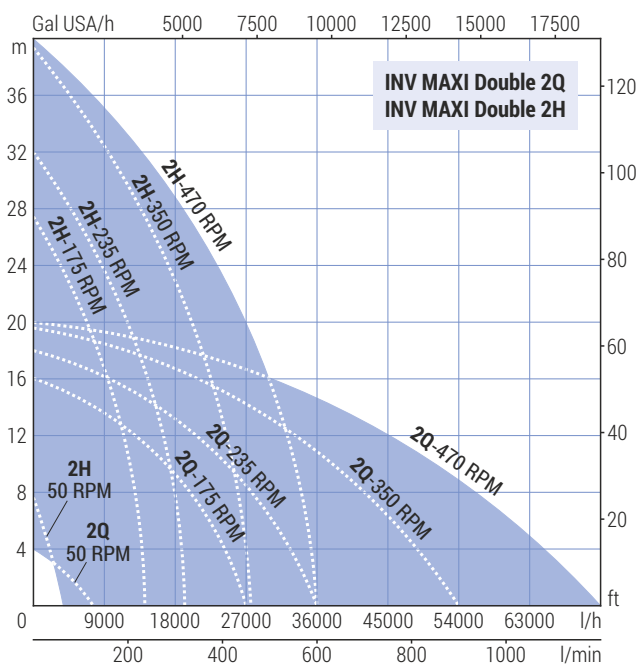
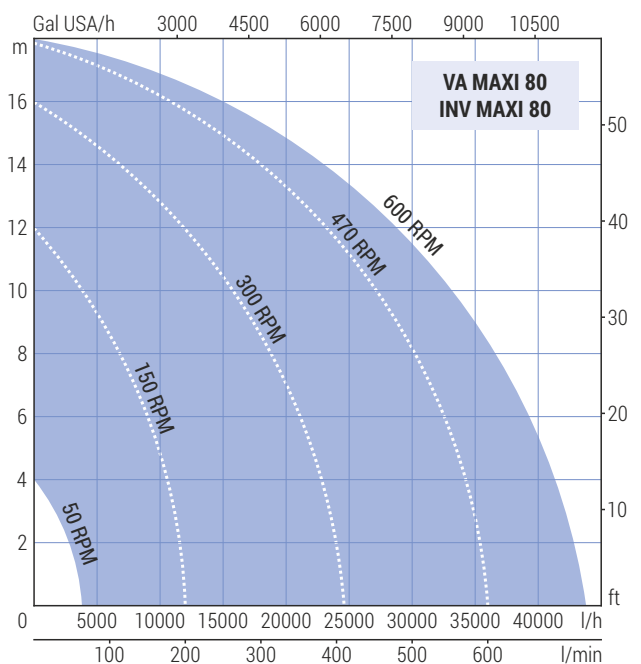
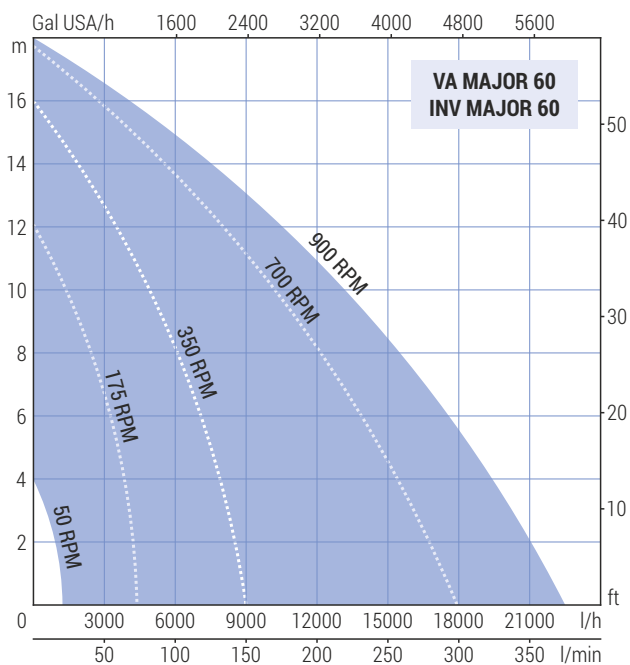
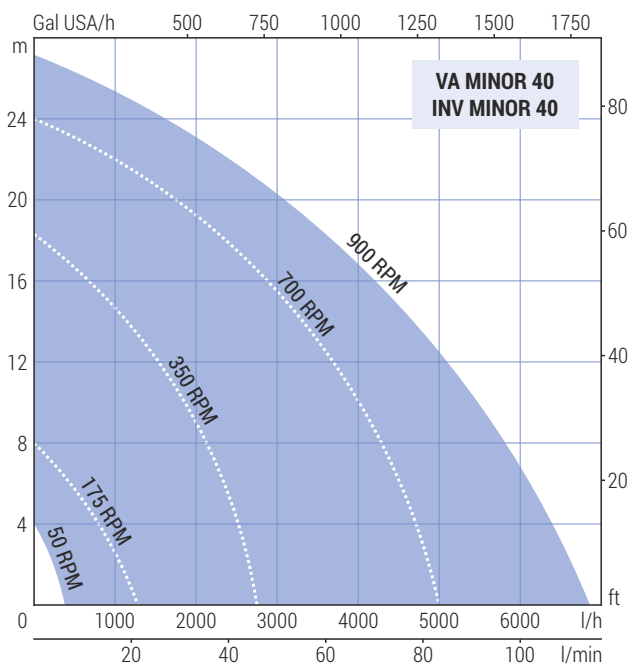
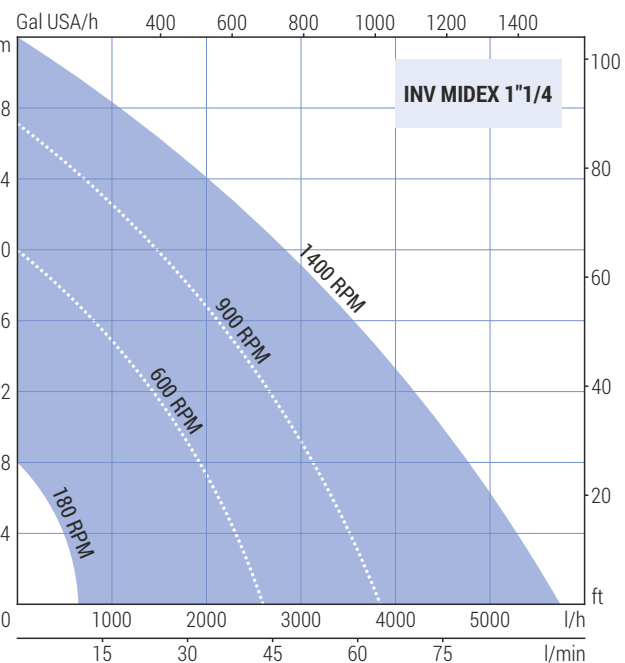
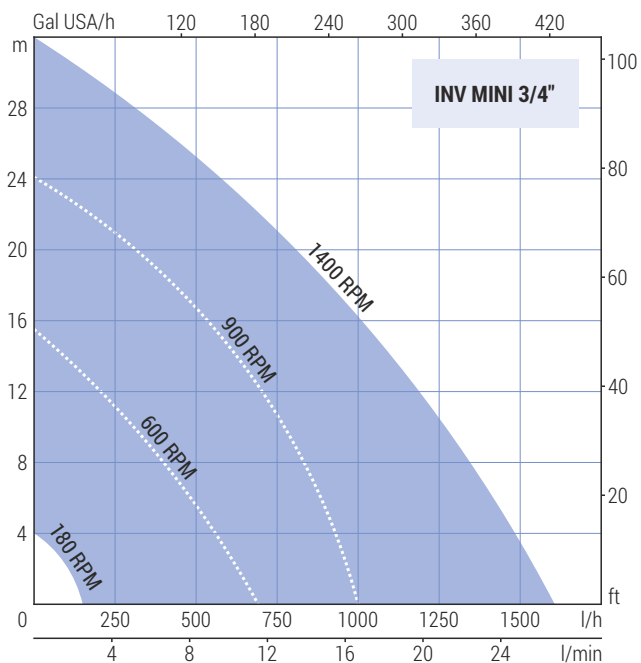
Pompe con inverter (INV)  
Pumps with frequency converter (INV)

| Tipo<br>Type          |                        | Alimentazione *<br>Feeding * |      | kW    | Giri/min<br>RPM | H = Prevalenza (metri) / Head (meters) |       |       |       |       |       |       |       |       |    |
|-----------------------|------------------------|------------------------------|------|-------|-----------------|----------------------------------------|-------|-------|-------|-------|-------|-------|-------|-------|----|
|                       |                        |                              |      |       |                 | 0                                      | 4     | 8     | 12    | 16    | 18    | 20    | 24    | 27    | 32 |
| VA<br>MINOR 40        | TF<br>230-400V<br>50Hz | 1.5                          | min  | 175   | 1320            | 800                                    | 0     |       |       |       |       |       |       |       |    |
|                       |                        |                              |      | 350   | 2750            | 2500                                   | 2100  | 1600  | 800   | 0     |       |       |       |       |    |
|                       |                        |                              |      | 700   | 5000            | 4700                                   | 4300  | 3700  | 3000  | 2520  | 1800  | 0     |       |       |    |
|                       |                        |                              | max  | 900   | 6900            | 6200                                   | 5760  | 5040  | 4200  | 3660  | 3200  | 1800  | 0     |       |    |
| VA<br>MAJOR 60        | TF<br>230-400V<br>50Hz | 1.87                         | min  | 175   | 4320            | 3840                                   | 2800  | 0     |       |       |       |       |       |       |    |
|                       |                        |                              |      | 350   | 9000            | 7800                                   | 6000  | 3700  | 0     |       |       |       |       |       |    |
|                       |                        |                              |      | 700   | 18000           | 15000                                  | 12000 | 8400  | 2500  | 0     |       |       |       |       |    |
|                       |                        |                              | max  | 900   | 22500           | 19560                                  | 15000 | 11220 | 3000  | 0     |       |       |       |       |    |
| VA<br>MAXI 80         | TF<br>230-400V<br>50Hz | 4                            | min  | 150   | 12000           | 10000                                  | 7500  | 0     |       |       |       |       |       |       |    |
|                       |                        |                              |      | 300   | 24600           | 22200                                  | 18900 | 12000 | 0     |       |       |       |       |       |    |
|                       |                        |                              |      | 470   | 36000           | 34200                                  | 30000 | 24000 | 12000 | 0     |       |       |       |       |    |
|                       |                        |                              | max  | 600   | 43800           | 41400                                  | 36000 | 30000 | 16000 | 0     |       |       |       |       |    |
| INV<br>MINI 3/4"      | MF<br>230V<br>50Hz     | TF<br>400V<br>50Hz           | 0.56 | min   | 180             | 150                                    | 0     |       |       |       |       |       |       |       |    |
|                       |                        |                              |      | 600   | 700             | 560                                    | 390   | 150   | 0     |       |       |       |       |       |    |
|                       |                        |                              |      | 900   | 1000            | 900                                    | 840   | 720   | 540   | 450   | 350   | 0     |       |       |    |
|                       | max                    | 1400                         |      | 1620  | 1440            | 1320                                   | 1140  | 1020  | 900   | 800   | 600   | 400   | 0     |       |    |
| INV<br>MIDEX 1"1/4    | MF<br>230V<br>50Hz     | TF<br>400V<br>50Hz           | 0.75 | min   | 180             | 600                                    | 480   | 0     |       |       |       |       |       |       |    |
|                       |                        |                              |      | 600   | 2600            | 2300                                   | 2000  | 1400  | 800   | 400   | 0     |       |       |       |    |
|                       |                        |                              |      | 900   | 3840            | 3480                                   | 3180  | 2760  | 2160  | 1800  | 1600  | 720   | 0     |       |    |
|                       | max                    | 1400                         |      | 5760  | 5160            | 4800                                   | 4320  | 3600  | 3180  | 2800  | 1920  | 1200  | 0     |       |    |
| INV<br>MINOR 40       | MF<br>230V<br>50Hz     | TF<br>400V<br>50Hz           | 1.87 | min   | 50              | 380                                    | 0     |       |       |       |       |       |       |       |    |
|                       |                        |                              |      | 175   | 1320            | 800                                    | 0     |       |       |       |       |       |       |       |    |
|                       |                        |                              |      | 350   | 2750            | 2500                                   | 2100  | 1600  | 800   | 0     |       |       |       |       |    |
|                       | max                    | 900                          |      | 6900  | 6200            | 5760                                   | 5040  | 4200  | 3660  | 3200  | 1800  | 0     |       |       |    |
| INV<br>MAJOR 60       | MF<br>230V<br>50Hz     | TF<br>400V<br>50Hz           | 2.2  | min   | 50              | 1230                                   | 0     |       |       |       |       |       |       |       |    |
|                       |                        |                              |      | 175   | 4320            | 3840                                   | 2800  | 0     |       |       |       |       |       |       |    |
|                       |                        |                              |      | 350   | 9000            | 7800                                   | 6000  | 3700  | 0     |       |       |       |       |       |    |
|                       | max                    | 900                          |      | 22500 | 19560           | 15000                                  | 11220 | 3000  | 0     |       |       |       |       |       |    |
| INV<br>MAXI 80        | TF<br>400V<br>50Hz     | 4                            | min  | 50    | 3800            | 0                                      |       |       |       |       |       |       |       |       |    |
|                       |                        |                              |      | 150   | 12000           | 10000                                  | 7500  | 0     |       |       |       |       |       |       |    |
|                       |                        |                              |      | 300   | 24600           | 22200                                  | 18900 | 12000 | 0     |       |       |       |       |       |    |
|                       |                        |                              | max  | 600   | 43800           | 41400                                  | 36000 | 30000 | 16000 | 0     |       |       |       |       |    |
| INV MAXI<br>Double 2Q | TF<br>400V<br>50Hz     | 5.5                          | min  | 50    | 7600            | 0                                      |       |       |       |       |       |       |       |       |    |
|                       |                        |                              |      | 175   | 27000           | 24000                                  | 20000 | 13000 | 0     |       |       |       |       |       |    |
|                       |                        |                              |      | 235   | 36000           | 33000                                  | 27500 | 20500 | 10000 | 0     |       |       |       |       |    |
|                       |                        |                              | max  | 470   | 54000           | 48500                                  | 41500 | 33000 | 22000 | 14000 | 0     |       |       |       |    |
| INV MAXI<br>Double 2H | TF<br>400V<br>50Hz     | 5.5                          | min  | 50    | 3800            | 2000                                   | 0     |       |       |       |       |       |       |       |    |
|                       |                        |                              |      | 175   | 14100           | 13500                                  | 12600 | 11400 | 9700  | 8600  | 7400  | 4500  | 0     |       |    |
|                       |                        |                              |      | 235   | 19200           | 18500                                  | 17500 | 16200 | 14300 | 13200 | 12000 | 9000  | 5900  | 0     |    |
|                       |                        |                              | max  | 470   | 27600           | 26700                                  | 25500 | 24000 | 22200 | 21000 | 20000 | 17200 | 14800 | 9700  | 0  |
|                       |                        |                              | max  | 470   | 36000           | 35000                                  | 33600 | 32000 | 29700 | 28400 | 27000 | 23600 | 20600 | 14300 | 0  |

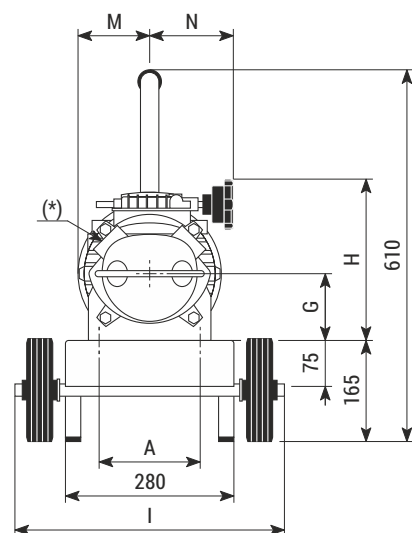
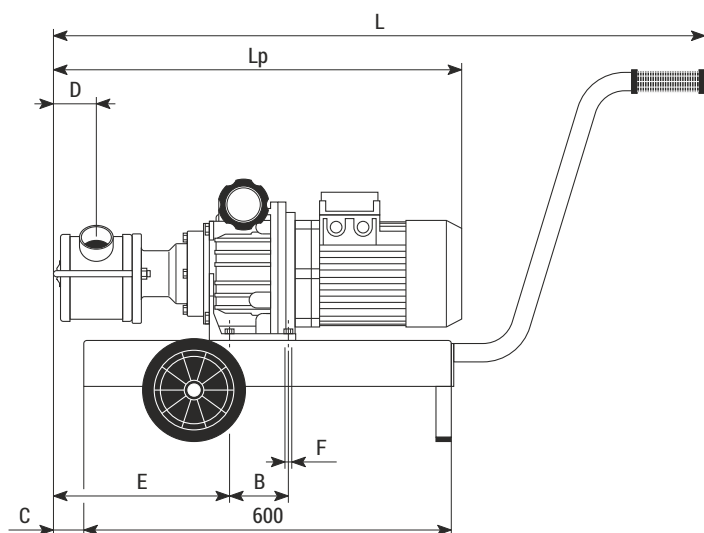
Q = Portata (litri/ora) / Capacity (liters/hour)

Q = Portata (litri/ora) / Capacity (liters/hour)

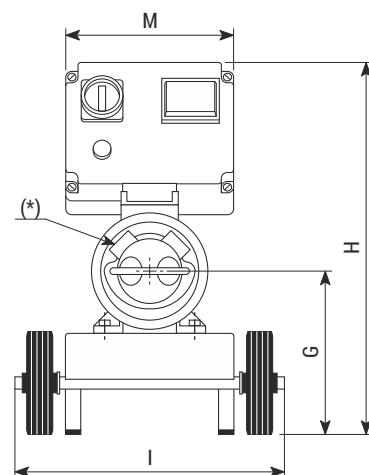
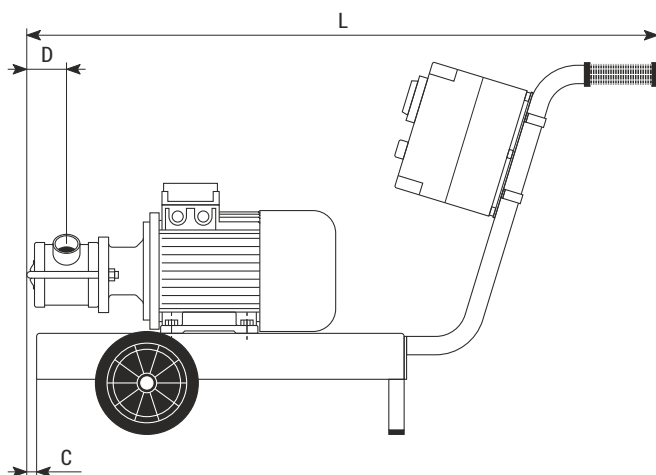
\* MF = monofase / single-phase - TF = trifase / three-phase



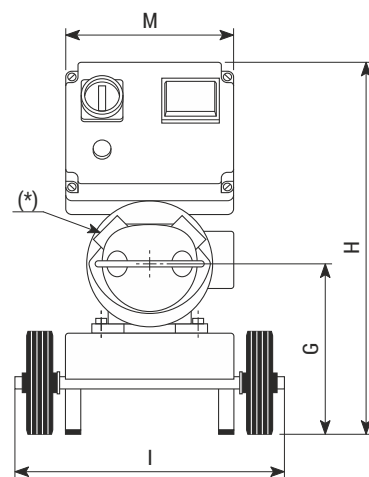
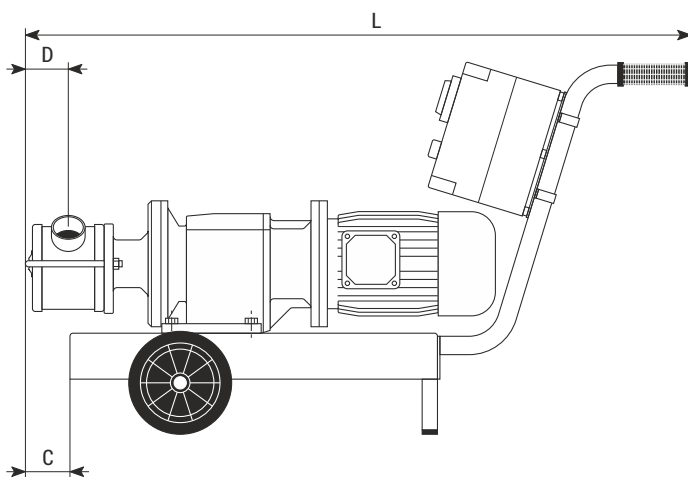
VA MINOR 40  
VA MAJOR 60  
VA MAXI 80



INV MINI 3/4"  
INV MIDEX 1"1/4



INV MINOR 40  
INV MAJOR 60  
INV MAXI 80



| Tipo<br>Type    | Peso<br>Weight | Dimensioni (mm) / Dimensions (mm) |     |     |    |     |     |     |     |     |      |     |     |       |
|-----------------|----------------|-----------------------------------|-----|-----|----|-----|-----|-----|-----|-----|------|-----|-----|-------|
|                 |                | A                                 | B   | C   | D  | E   | F   | G   | H   | I   | L    | Lp  | M   | N     |
| VA MINOR 40     | 63 kg          | 164                               | 96  | 20  | 60 | 260 | Ø11 | 109 | 264 | 405 | 1030 | 640 | 117 | 137   |
| VA MAJOR 60     | 67 kg          | 164                               | 96  | 55  | 70 | 295 | Ø11 | 109 | 264 | 405 | 1065 | 675 | 117 | 137   |
| VA MAXI 80      | 109 kg         | 200                               | 120 | 115 | 90 | 305 | M12 | 132 | 337 | 405 | 1125 | 770 | 136 | 172.5 |
| INV MINI 3/4"   | 17 kg          | -                                 | -   | -   | 26 | -   | -   | 175 | 550 | 331 | 790  | -   | 285 | -     |
| INV MIDEX 1"1/4 | 23 kg          | -                                 | -   | 15  | 38 | -   | -   | 175 | 550 | 331 | 805  | -   | 285 | -     |
| INV MINOR 40    | 45 kg          | -                                 | -   | 70  | 60 | -   | -   | 268 | 610 | 405 | 1050 | -   | 285 | -     |
| INV MAJOR 60    | 55 kg          | -                                 | -   | 135 | 70 | -   | -   | 275 | 610 | 405 | 1145 | -   | 285 | -     |
| INV MAXI 80     | 95 kg          | -                                 | -   | 160 | 90 | -   | -   | 295 | 610 | 405 | 1200 | -   | 285 | -     |
| INV MAXI Double | 185÷200 kg     | Dimensioni p.11 / Dimensions p.11 |     |     |    |     |     |     |     |     |      |     |     |       |

\* raccordi disponibili p.21 / available pipe fittings p.21

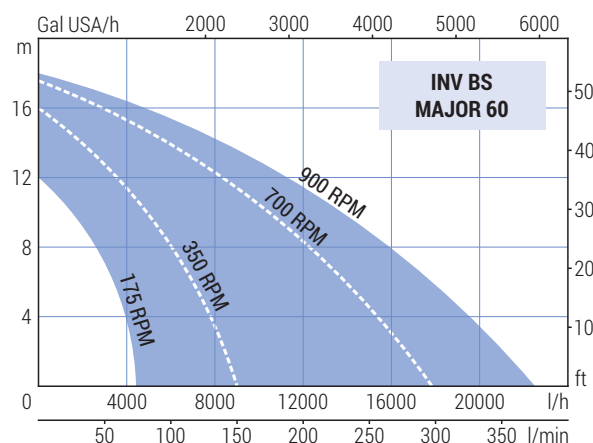
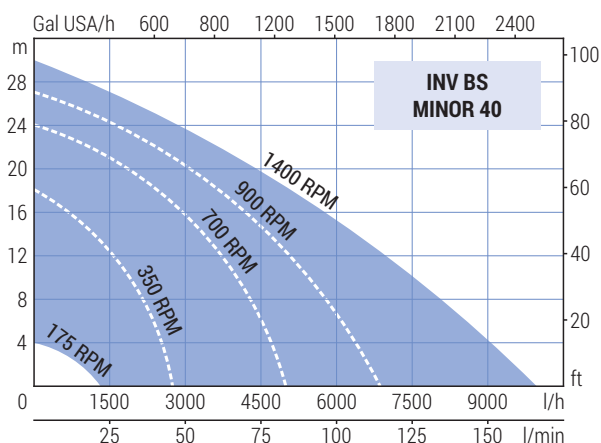




**INV BS MINOR 40**  
**INV BS MAJOR 60**

motore servoventilato, inverter 4 kW  
senza stop a secco, con carrello  
servo fan motor, 4kW frequency converter  
without dry running protection, on trolley

| Tipo<br>Type           | Alimentazione<br>Feeding              | kW   | Giri/min<br>RPM | H = Prevalenza (metri) / Head (meters) |       |       |       |      |      |      |      |      |    | Portata (litri/ora)<br>Q = Capacity (liters/hour) |
|------------------------|---------------------------------------|------|-----------------|----------------------------------------|-------|-------|-------|------|------|------|------|------|----|---------------------------------------------------|
|                        |                                       |      |                 | 0                                      | 4     | 8     | 12    | 16   | 18   | 20   | 24   | 27   | 30 |                                                   |
| <b>INV BS MINOR 40</b> | Trifase<br>Three-phase<br>400V / 50Hz | 1.5  | min 175         | 1320                                   | 0     |       |       |      |      |      |      |      |    |                                                   |
|                        |                                       |      | 350             | 2750                                   | 2500  | 2100  | 1600  | 800  | 0    |      |      |      |    |                                                   |
|                        |                                       |      | 700             | 5000                                   | 4700  | 4300  | 3700  | 3000 | 2520 | 1800 | 0    |      |    |                                                   |
|                        |                                       |      | 900             | 6900                                   | 6200  | 5760  | 5040  | 4200 | 3660 | 3200 | 1800 | 0    |    |                                                   |
|                        |                                       |      | max 1400        | 10000                                  | 9000  | 8000  | 6900  | 5500 | 4900 | 4400 | 2600 | 1700 | 0  |                                                   |
| <b>INV BS MAJOR 60</b> | Trifase<br>Three-phase<br>400V / 50Hz | 1.85 | min 175         | 4320                                   | 3840  | 2800  | 0     |      |      |      |      |      |    |                                                   |
|                        |                                       |      | 350             | 9000                                   | 7800  | 6000  | 3700  | 0    |      |      |      |      |    |                                                   |
|                        |                                       |      | 700             | 18000                                  | 15000 | 12000 | 8400  | 2500 | 0    |      |      |      |    |                                                   |
|                        |                                       |      | max 900         | 22500                                  | 19560 | 15000 | 11220 | 3000 | 0    |      |      |      |    |                                                   |

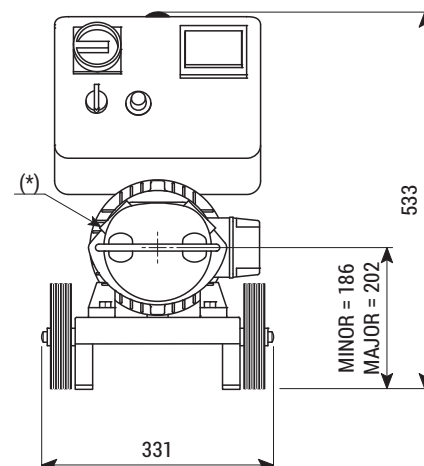
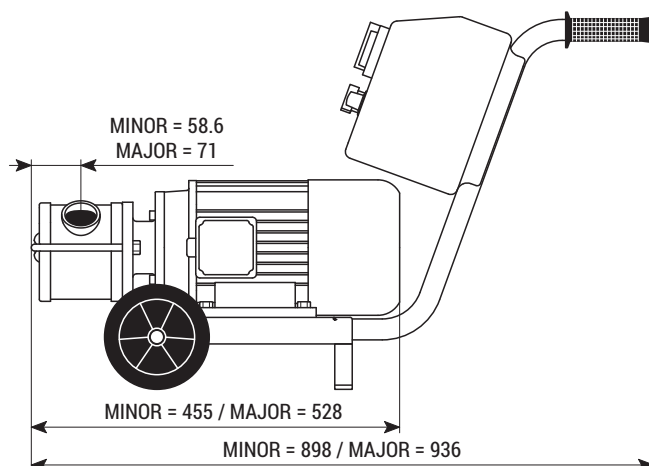


**INV BS MINOR 40**

Peso-Weight 31.0 kg

**INV BS MAJOR 60**

Peso-Weight 43.5 kg



\* raccordi disponibili p.21 / available pipe fittings p.21



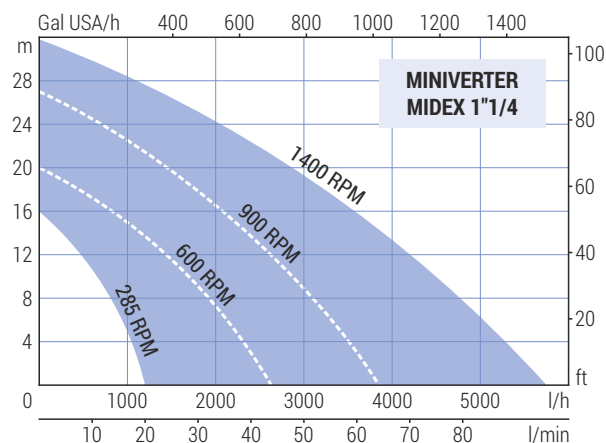
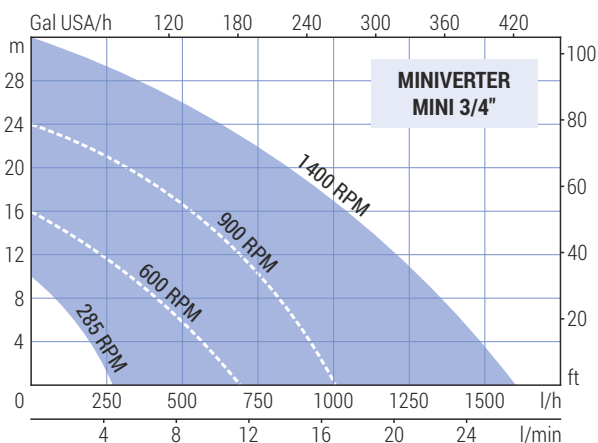
**MINIVERTER  
MINI 3/4"**



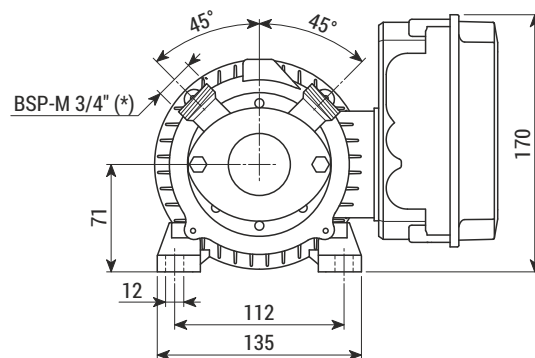
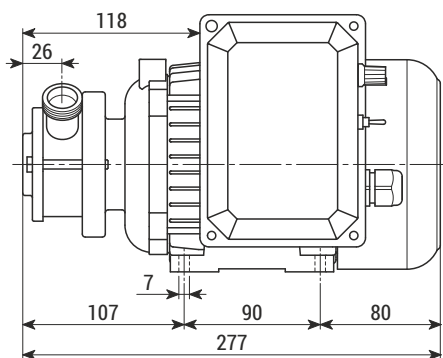
**MINIVERTER  
MIDEX 1"1/4**  
motore servoventilato  
servo fan motor



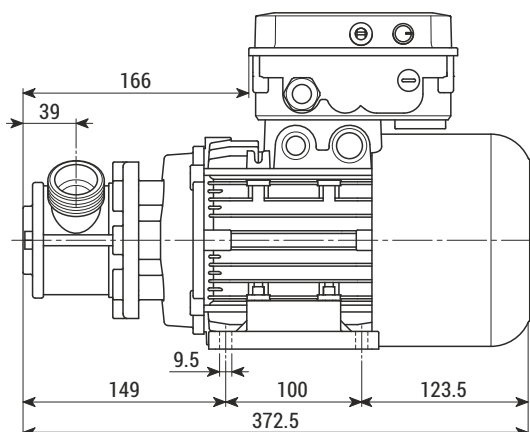
| Tipo<br>Type                      | Alimentazione<br>Feeding                | kW   | Giri/min<br>RPM | H = Prevalenza (metri) / Head (meters) |      |      |      |      |      |      |      |      |    | Q = Portata (litri/ora)<br>Capacity (liters/hour) |
|-----------------------------------|-----------------------------------------|------|-----------------|----------------------------------------|------|------|------|------|------|------|------|------|----|---------------------------------------------------|
|                                   |                                         |      |                 | 0                                      | 4    | 8    | 10   | 12   | 16   | 20   | 24   | 27   | 32 |                                                   |
| <b>MINIVERTER<br/>MINI 3/4"</b>   | Monofase<br>Single Phase<br>230V / 50Hz | 0.56 | min 285         | 270                                    | 195  | 75   | 0    |      |      |      |      |      |    |                                                   |
|                                   |                                         |      | 600             | 700                                    | 560  | 390  | 300  | 150  | 0    |      |      |      |    |                                                   |
|                                   |                                         |      | 900             | 1000                                   | 900  | 840  | 750  | 720  | 540  | 350  | 0    |      |    |                                                   |
|                                   |                                         |      | max 1400        | 1620                                   | 1440 | 1320 | 1230 | 1140 | 1020 | 800  | 600  | 400  | 0  |                                                   |
| <b>MINIVERTER<br/>MIDEX 1"1/4</b> | Monofase<br>Single Phase<br>230V / 50Hz | 0.75 | min 285         | 1200                                   | 970  | 800  | 690  | 495  | 0    |      |      |      |    |                                                   |
|                                   |                                         |      | 600             | 2600                                   | 2300 | 2000 | 1690 | 1400 | 800  | 0    |      |      |    |                                                   |
|                                   |                                         |      | 900             | 3840                                   | 3480 | 3180 | 2990 | 2760 | 2160 | 1600 | 720  | 0    |    |                                                   |
|                                   |                                         |      | max 1400        | 5760                                   | 5160 | 4800 | 4580 | 4320 | 3600 | 2800 | 1920 | 1200 | 0  |                                                   |



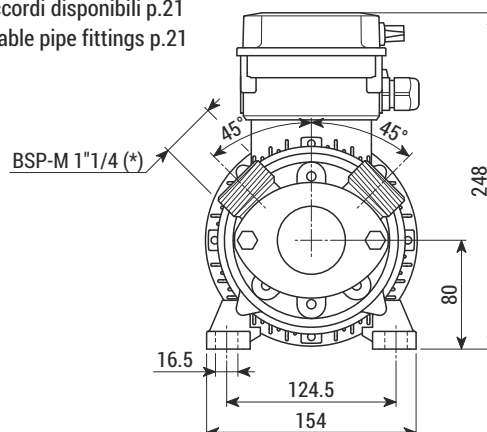
**MINIVERTER  
MINI 3/4"**  
Peso-Weight 10 kg



**MINIVERTER  
MIDEX 1"1/4**  
Peso-Weight 16 kg



\* raccordi disponibili p.21  
available pipe fittings p.21



## Tabella di corrosione giranti *Impeller corrosion table*

| Materiale<br>Material | <br>Nitrile<br>Nitrile | <br>Neoprene<br>Neoprene rubber | <br>EPDM<br>EPDM | <br>Gomma naturale<br>Natural rubber | <br>Silicone<br>Silicon |
|-----------------------|---------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------|
|-----------------------|---------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------|

Le temperature riportate tra parentesi sono da considerarsi come temperature massime di utilizzo. La temperatura di 20° C rappresenta all'incirca la temperatura ambiente.

Il termine "Variabile" indica che all'interno della stessa famiglia di polimeri si possono avere comportamenti diversi in funzione del tipo di polimero, della concentrazione del prodotto e della temperatura di utilizzo.

*Temperatures reported in parentheses must be considered the highest temperatures that can be used. The temperature of 20° C corresponds to an average room temperature.*

*The term "Variable" means that within the same family of polymers there can be different behaviours according to the kind of polymer, the concentration of the product and the temperature at which it is used.*

| Caratteristica<br>Characteristic | <b>A</b><br>Ottimo<br>Excellent | <b>B</b><br>Discreto/Buono<br>Fair/Good | <b>C</b><br>Sconsigliato/Scarso<br>Not advisable/Poor | <b>V</b><br>Variabile<br>Variable | <b>Nd</b><br>Non disponibile<br>Not available |
|----------------------------------|---------------------------------|-----------------------------------------|-------------------------------------------------------|-----------------------------------|-----------------------------------------------|
|----------------------------------|---------------------------------|-----------------------------------------|-------------------------------------------------------|-----------------------------------|-----------------------------------------------|

| Prodotto                      | <b>NBR</b>            | <b>EPDM</b>           | <b>CR</b>                          | <b>NR</b>             | <b>VMQ</b> |
|-------------------------------|-----------------------|-----------------------|------------------------------------|-----------------------|------------|
| Acetato di etile              | C                     | A (55° C) - C (70° C) | C                                  | C                     | B (20° C)  |
| Aceto                         | B (20° C) - V (60° C) | A (60°-90° C)         | B (90° C)                          | B (20° C)             | A (20° C)  |
| Acido Acetico (30%)           | B (20° C)             | A                     | B (20° C)                          | B (20° C)             | Nd         |
| Acido Borico                  | A (60° C) - B (90° C) | A (60° C) - B (90° C) | A (70° C) - B (90° C)              | A (20° C) - B (85° C) | A (20° C)  |
| Acido Bromico (40%)           | C                     | A (90° C)             | V                                  | B (20° C)             | C          |
| Acido Cianidrico              | B (60° C)             | A (60° C)             | V                                  | Nd                    | B (20° C)  |
| Acido Citrico                 | A (70° C) - B (80° C) | A                     | A                                  | A (20° C)             | A (20° C)  |
| Acido Cloridrico concentrato  | C                     | C                     | C                                  | V                     | C          |
| Acido Cloroacetico            | C                     | B (70°-90° C)         | A (20° C) - C (40° C)              | V                     | V          |
| Acido Cromico                 | C                     | B                     | V                                  | V                     | V          |
| Acido Fluoridrico (50%)       | C                     | B (60° C)             | V                                  | C (20° C)             | V          |
| Acido Fluoridrico concentrato | C                     | C                     | C                                  | C                     | C          |
| Acido Fluoroborico            | A (60° C) - B (85° C) | A (60° C) - B (80° C) | A (60° C) - B (85° C)              | A (20° C) - B (65° C) | A (20° C)  |
| Acido Formico                 | V                     | A (90° C)             | V                                  | B (20° C)             | B (20° C)  |
| Acido Fosforico (85%)         | C                     | A (80° C)             | A (40° C)                          | B (65° C)             | C          |
| Acido Lattico concentrato     | A (20° C)             | A (60° C)             | A (20° C) - B (60° C)<br>C (80° C) | Nd                    | Nd         |
| Acido Nitrico (10%)           | C                     | A (40° C) - C (80° C) | C (40° C)                          | C                     | B (20° C)  |
| Acido Nitrico (70%)           | Nd                    | C                     | C                                  | C                     | C          |
| Acido Ossalico concentrato    | B (60° C)             | A (100° C)            | B (60° C)                          | B (20° C)             | B (20° C)  |
| Acido Palmitico               | A (70° C)             | B (20° C)             | B (20-70° C)                       | B (20° C)             | C          |
| Acido Picrico                 | C                     | A (20° C)             | B (20° C)                          | C                     | C          |
| Acido Picrico (10%)           | B (70° C)             | B (90° C)             | A (20° C) - C (40° C)              | B (20° C)             | C          |

| Prodotto                          | NBR                         | EPDM                        | CR                    | NR                    | VMQ       |
|-----------------------------------|-----------------------------|-----------------------------|-----------------------|-----------------------|-----------|
| Acido Solforico (50%)             | A (20° C) - C (80° C)       | B (60-80° C)                | B (70° C)             | B (26° C)             | V         |
| Acido Solforico (80%)             | B (40° C)-C (60-80° C)      | A (60° C) - C (80° C)       | C                     | C                     | C         |
| Acido Stearico                    | A (80° C)                   | B (60° C)                   | B (60-70° C)          | V                     | B (20° C) |
| Acqua                             | A (80° C)                   | A (100° C)                  | B (80° C)             | A (20° C) - B (80° C) | B (80° C) |
| Alcol Benzilico                   | C                           | B (40° C) - C (60° C)       | V                     | C                     | Nd        |
| Alcol Etilico                     | A (60° C) - B (85° C)       | A (90° C)                   | A (70° C) - B (80° C) | A (20° C) - B (65° C) | B (20° C) |
| Alcol Metilico                    | B (65° C)                   | A (70° C) - B (80° C)       | A (60° C) - B (80° C) | B (37° C)             | A (70° C) |
| Alcol Propilico                   | B (80° C)                   | B (90° C)                   | A (60° C) - B (90° C) | A (20° C) - B (65° C) | A (20° C) |
| Ammonio Idrato conc. (38%)        | A (80° C)                   | Nd                          | A (90° C)             | A (65° C)             | Nd        |
| Anidride Solforosa                | C                           | C (20° C)                   | C (20° C)             | C                     | A (20° C) |
| Anilina                           | C                           | A (90° C)                   | C                     | C                     | B (20° C) |
| Benzina                           | A (80° C)                   | C                           | C                     | C                     | C         |
| Birra                             | A (60° C) - B (80° C)       | A (60° C) - B (80° C)       | A (60° C)             | A (20° C)             | A (20° C) |
| Bromo gas                         | C                           | C                           | C                     | C                     | C         |
| Burro                             | A (60° C)                   | A (60° C)                   | B (20° C) - C (60° C) | C                     | B (20° C) |
| Butadiene                         | V                           | V                           | V                     | C                     | C         |
| Butano                            | A (90° C) - B (80° C)       | C                           | A (60° C)             | C                     | C         |
| Calcio Idrato                     | A (20° C) - B (90° C)       | A (20° C)                   | A (20° C) - B (90° C) | A (20° C) - B (65° C) | A (20° C) |
| Calcio Ipoclorito                 | C                           | A (120° C)                  | C                     | C                     | B (20° C) |
| Cherosene                         | A (80° C)                   | C                           | B (20° C)             | C                     | C         |
| Cloro Umido                       | C                           | V                           | C                     | C                     | C         |
| Cloroformio                       | C                           | C                           | C                     | C                     | C         |
| Gelatina                          | A (70° C)                   | A (80° C)                   | A (60° C) - B (80° C) | A (20° C) - B (65° C) | A (20° C) |
| Glicerina                         | A (80° C)                   | A (80° C) - B (90° C)       | A (70° C)             | A (20° C) - B (65° C) | A (20° C) |
| Glucosio                          | A (70° C)                   | A (80° C)                   | A (60° C)             | A (20° C) - B (48° C) | A (20° C) |
| Iodio                             | B (60° C)<br>A (20° C) 6.5% | B (70° C)<br>A (20° C) 6.5% | C                     | C                     | C         |
| Latte                             | A (60° C)                   | A (100° C)                  | A (60° C)             | A (20° C) - B (37° C) | A (20° C) |
| Magnesio Cloruro                  | A (70° C) - B (80° C)       | A (80° C) - B (100° C)      | A (80° C) - B (90° C) | A (20° C) - B (85° C) | A (20° C) |
| Magnesio Solfato                  | A (80° C) - B (100° C)      | A (80° C) - B (100° C)      | A (80° C) - B (90° C) | B (85° C)             | A (20° C) |
| Mercurio                          | A (60° C)                   | A (60° C)                   | A (60° C)             | A (20° C)             | A (20° C) |
| Metiletilchetone                  | C                           | A (60° C) - B (90° C)       | C                     | C                     | C         |
| Nafta                             | A (80° C)                   | C                           | C                     | C                     | C         |
| Olio di Anilina                   | C                           | B (20° C)                   | C                     | C                     | C         |
| Olio di Cotone                    | A (70° C) - B (80° C)       | A (20° C) - B (80° C)       | B (65° C)             | C                     | A (20° C) |
| Olio di fegato di merluzzo        | A (20° C) - B (50° C)       | A (20° C)                   | B (20° C)             | C                     | B (20° C) |
| Olio di Granoturco                | A (80° C)                   | V                           | B (20° C)             | C                     | A (20° C) |
| Olio di Lino                      | A (80° C)                   | B (20° C)                   | B (80° C)             | C                     | C         |
| Olio di Oliva                     | A (80° C)                   | B (20° C)                   | V                     | C                     | V         |
| Olio di Pino                      | B (80° C)                   | C                           | C                     | C                     | C         |
| Olio di Ricino                    | A (70° C)                   | A (60° C)                   | A (70° C)             | A (25° C)             | A (20° C) |
| Olio di Soia                      | A (80° C)                   | V                           | B (20° C)             | C                     | C         |
| Olio Idraulico (esteri fosforici) | C                           | A (100° C)                  | C                     | C                     | V         |
| Olio SAE n.10                     | A (80° C)                   | C                           | V                     | C                     | V         |
| Olio Vegetale                     | A (70° C)                   | V                           | C (20° C)             | C                     | A (20° C) |
| Paraffina                         | A (60° C)                   | C                           | B (20° C)             | V                     | C         |
| Percloroetilene                   | V                           | C                           | C                     | C                     | V         |
| Sodio Cloruro                     | A (70° C)                   | B (90° C)                   | A (80° C)             | A (65° C)             | B         |

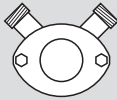
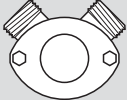
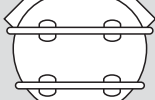
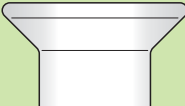
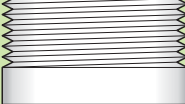
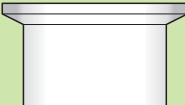
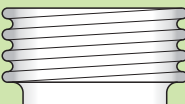
| Prodotto          | NBR                             | EPDM       | CR                    | NR                    | VMQ                    |
|-------------------|---------------------------------|------------|-----------------------|-----------------------|------------------------|
| Sodio Idrato      | B (65° C)                       | A (20° C)  | B (90° C)             | A (20° C) - B (65° C) | C (20° C)              |
| Succo di frutta   | A (60° C)                       | A (100° C) | A (60° C)             | V                     | A (20° C)              |
| Succo di pomodoro | A (60° C)                       | A (80° C)  | A (60° C)             | Nd                    | Nd                     |
| Toluolo           | C                               | C          | C                     | C                     | C                      |
| Tricloroetilene   | C                               | C          | C                     | C                     | C                      |
| Trietanolammia    | C (20° C) 100%<br>B (37° C) 80% | A (70° C)  | A (70° C)             | B (26° C)             | C                      |
| Vino              | A (90° C)                       | A (90° C)  | A (90° C)             | A (20° C) - B (65° C) | A (20° C)              |
| Whisky            | A (90° C)                       | A (90° C)  | A (60° C) - C (90° C) | A (20° C) - B (65° C) | A (20° C)              |
| Xilolo            | C                               | C          | C                     | C                     | C                      |
| Zolfo fuso 120° C | C                               | A (100° C) | A (20° C)             | C (20° C)             | A (20° C) - C (120° C) |
| Zucchero di canna | A (60° C) - B (90° C)           | A (80° C)  | A (20° C) - B (90° C) | A (20° C)             | A (20° C)              |

| Product                  | NBR                   | EPDM                  | CR                    | NR                    | VMQ       |
|--------------------------|-----------------------|-----------------------|-----------------------|-----------------------|-----------|
| Acetic acid (30%)        | B (20° C)             | A                     | B (20° C)             | B (20° C)             | Nd        |
| Ammonium hydroxide (38%) | A (80° C)             | Nd                    | A (90° C)             | A (65° C)             | Nd        |
| Aniline                  | C                     | A (90° C)             | C                     | C                     | B (20° C) |
| Aniline oil              | C                     | B (20° C)             | C                     | C                     | C         |
| Beer                     | A (60° C) - B (80° C) | A (60° C) - B (80° C) | A (60° C)             | A (20° C)             | A (20° C) |
| Benzyl alcohol           | C                     | B (40° C) - C (60° C) | V                     | C                     | Nd        |
| Boric acid               | A (60° C) - B (90° C) | A (60° C) - B (90° C) | A (70° C) - B (90° C) | A (20° C) - B (85° C) | A (20° C) |
| Bromic acid (40%)        | C                     | A (90° C)             | V                     | B (20° C)             | C         |
| Butadiene                | V                     | V                     | V                     | C                     | C         |
| Butane                   | A (90° C) - B (80° C) | C                     | A (60° C)             | C                     | C         |
| Butter                   | A (60° C)             | A (60° C)             | B (20° C) - C (60° C) | C                     | B (20° C) |
| Calcium hydrate          | A (90° C) - B (90° C) | A (20° C)             | A (20° C) - B (90° C) | A (20° C) - B (65° C) | A (20° C) |
| Calcium hypochlorite     | C                     | A (120° C)            | C                     | C                     | B (20° C) |
| Cane sugar liquide       | A (60° C) - B (90° C) | A (80° C)             | A (20° C) - B (90° C) | A (20° C)             | A (20° C) |
| Castor oil               | A (70° C)             | A (60° C)             | A (70° C)             | A (25° C)             | A (20° C) |
| Chlorine (dump)          | C                     | V                     | C                     | C                     | C         |
| Chloroacetic acid        | C                     | B (70°-90° C)         | A (20° C) - C (40° C) | V                     | V         |
| Chloroform               | C                     | C                     | C                     | C                     | C         |
| Chromic acid             | C                     | B                     | V                     | V                     | V         |
| Citric acid              | A (70° C) - B (80° C) | A                     | A                     | A (20° C)             | A (20° C) |
| Cod-liver oil            | A (20° C) - B (50° C) | A (20° C)             | B (20° C)             | C                     | B (20° C) |
| Corn oil                 | A (80° C)             | V                     | B (20° C)             | C                     | A (20° C) |
| Cotton oil               | A (70° C) - B (80° C) | A (20° C) - C (80° C) | B (65° C)             | C                     | A (20° C) |
| Diesel oil               | A (80° C)             | C                     | C                     | C                     | C         |
| Ethyl acetate            | C                     | A (55° C) - C (70° C) | C                     | C                     | B (20° C) |
| Ethyl alcohol            | A (60° C) - B (85° C) | A (90° C)             | A (70° C) - B (80° C) | A (20° C) - B (65° C) | B (20° C) |
| Fluoboric acid           | A (60° C) - B (85° C) | A (60° C) - B (80° C) | A (60° C) - B (85° C) | A (20° C) - B (65° C) | A (20° C) |
| Formic acid              | V                     | A (90° C)             | V                     | B (20° C)             | B (20° C) |
| Fruit juices             | A (60° C)             | A (100° C)            | A (60° C)             | V                     | A (20° C) |
| Gelatine                 | A (70° C)             | A (80° C)             | A (60° C) - B (80° C) | A (20° C) - B (65° C) | A (20° C) |
| Glucose                  | A (70° C)             | A (80° C)             | A (60° C)             | A (20° C) - B (48° C) | A (20° C) |
| Glycerine                | A (80° C)             | A (80° C) - B (90° C) | A (70° C)             | A (20° C) - B (65° C) | A (20° C) |
| Hydraulic oil            | C                     | A (100° C)            | C                     | C                     | V         |



| Product                   | NBR                             | EPDM                        | CR                                 | NR                    | VMQ                    |
|---------------------------|---------------------------------|-----------------------------|------------------------------------|-----------------------|------------------------|
| Hydrochloric acid (conc.) | C                               | C                           | C                                  | V                     | C                      |
| Hydrocyanic acid          | B (60° C)                       | A (60° C)                   | V                                  | <i>Nd</i>             | B (20° C)              |
| Hydrofluoric acid (50%)   | C                               | B (60° C)                   | V                                  | C (20° C)             | V                      |
| Hydrofluoric acid (conc.) | C                               | C                           | C                                  | C                     | C                      |
| Iodine                    | B (60° C)<br>A (20° C) 6.5%     | B (70° C)<br>A (20° C) 6.5% | C                                  | C                     | C                      |
| Kerosene                  | A (80° C)                       | C                           | B (20° C)                          | C                     | C                      |
| Lactic acid (conc.)       | A (20° C)                       | A (60° C)                   | A (20° C) - B (60° C)<br>C (80° C) | <i>Nd</i>             | <i>Nd</i>              |
| Linseed oil               | A (80° C)                       | B (20° C)                   | B (20° C)                          | C                     | C                      |
| Magnesium chloride        | A (70° C) - B (80° C)           | A (80° C) - B (100° C)      | A (80° C) - B (90° C)              | A (20° C) - B (85° C) | A (20° C)              |
| Magnesium sulphate        | A (80° C) - B (100° C)          | A (80° C) - B (100° C)      | A (80° C) - B (90° C)              | B (85° C)             | A (20° C)              |
| Mercury                   | A (60° C)                       | A (60° C)                   | A (60° C)                          | A (20° C)             | A (20° C)              |
| Methyl alcohol            | B (65° C)                       | A (70° C) - B (80° C)       | A (60° C) - B (80° C)              | B (37° C)             | A (70° C)              |
| Methyl-ethyl-ketone       | C                               | A (60° C) - B (90° C)       | C                                  | C                     | C                      |
| Milk                      | A (60° C)                       | A (100° C)                  | A (60° C)                          | A (20° C) - B (37° C) | A (20° C)              |
| Nitric acid (10%)         | C                               | A (40° C) - C (80° C)       | C (40° C)                          | C                     | B (20° C)              |
| Nitric acid (70%)         | <i>Nd</i>                       | C                           | C                                  | C                     | C                      |
| Olive oil                 | A (80° C)                       | B (20° C)                   | V                                  | C                     | V                      |
| Oxalic acid (conc.)       | B (60° C)                       | A (100° C)                  | B (60° C)                          | B (20° C)             | B (20° C)              |
| Palmitic acid             | A (70° C)                       | B (20° C)                   | B (20-70° C)                       | B (20° C)             | C                      |
| Paraffin                  | A (60° C)                       | C                           | B (20° C)                          | V                     | C                      |
| Perchloroethylen          | V                               | C                           | C                                  | C                     | V                      |
| Petrol                    | A (80° C)                       | C                           | C                                  | C                     | C                      |
| Phosphoric acid (85%)     | C                               | A (80° C)                   | A (40° C)                          | B (65° C)             | C                      |
| Picric acid               | C                               | A (20° C)                   | B (20° C)                          | C                     | C                      |
| Picric acid (10%)         | B (70° C)                       | B (90° C)                   | A (20° C) - C (40° C)              | B (20° C)             | C                      |
| Pine oil                  | B (80° C)                       | C                           | C                                  | C                     | C                      |
| Propylic alcohol          | B (80° C)                       | B (90° C)                   | A (60° C) - B (90° C)              | A (20° C) - B (65° C) | A (20° C)              |
| SAE n.10 oil              | A (80° C)                       | C                           | V                                  | C                     | V                      |
| Sodium chloride           | A (70° C)                       | B (90° C)                   | A (80° C)                          | A (65° C)             | B                      |
| Sodium hydrate            | B (65° C)                       | A (20° C)                   | B (90° C)                          | A (20° C) - B (65° C) | C (20° C)              |
| Soybean oil               | A (80° C)                       | V                           | B (20° C)                          | C                     | C                      |
| Stearic acid              | A (80° C)                       | B (60° C)                   | B (60-70° C)                       | V                     | B (20° C)              |
| Sulphur (fused 120° C)    | C                               | A (100° C)                  | A (20° C)                          | C (20° C)             | A (20° C) - C (120° C) |
| Sulphur dioxide           | C                               | C (20° C)                   | C (20° C)                          | C                     | A (20° C)              |
| Sulphuric acid (50%)      | A (20° C) - C (80° C)           | B (60-80° C)                | B (70° C)                          | B (26° C)             | V                      |
| Sulphuric acid (80%)      | B (40° C)-C (60-80° C)          | A (60° C) - C (80° C)       | C                                  | C                     | C                      |
| Toluol                    | C                               | C                           | C                                  | C                     | C                      |
| Tomatoes juices           | A (60° C)                       | A (80° C)                   | A (60° C)                          | <i>Nd</i>             | <i>Nd</i>              |
| Trichloroethylene         | C                               | C                           | C                                  | C                     | C                      |
| Triethanolamine           | C (20° C) 100%<br>B (37° C) 80% | A (70° C)                   | A (70° C)                          | B (26° C)             | C                      |
| Vegetable oil             | A (70° C)                       | V                           | C (20° C)                          | C                     | A (20° C)              |
| Vinegar                   | B (20° C) - V (60° C)           | A (60°-90° C)               | B (90° C)                          | B (20° C)             | A (20° C)              |
| Water                     | A (80° C)                       | A (100° C)                  | B (80° C)                          | A (20° C) - B (80° C) | B (80° C)              |
| Whisky                    | A (90° C)                       | A (90° C)                   | A (60° C) - C (90° C)              | A (20° C) - B (65° C) | A (20° C)              |
| Wine                      | A (90° C)                       | A (90° C)                   | A (90° C)                          | A (20° C) - B (65° C) | A (20° C)              |
| Xylol                     | C                               | C                           | C                                  | C                     | C                      |

## Raccordi Pipe fittings

|                   |                                                                                     | MINI                                                                              | MIDEX                                                                             | MINOR                                                                              | MAJOR                                                                               | MAXI                                                                                |
|-------------------|-------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| Tipo<br>Type      |                                                                                     |  |  |  |  |  |
| <b>Garolla</b>    |    | <i>Non disponibile<br/>Not available</i>                                          | Garolla 40                                                                        | Garolla 40<br>Garolla 50                                                           | Garolla 50<br>Garolla 60<br>Garolla 70                                              | Garolla 70<br>Garolla 80<br>Garolla 100                                             |
| <b>DIN 11851</b>  |    | DIN 20<br>DIN 25                                                                  | DIN 32<br>DIN 40                                                                  | DIN 40<br>DIN 50                                                                   | DIN 50<br>DIN 60<br>DIN 65                                                          | DIN 65<br>DIN 80<br>DIN 100                                                         |
| <b>BSP-M</b>      |   | BSP-M 3/4"                                                                        | BSP-M 1"1/4                                                                       | BSP-M 1"1/4<br>BSP-M 1"1/2                                                         | BSP-M 2"                                                                            | BSP-M 2"1/2<br>BSP-M 3"                                                             |
| <b>BSP-F</b>      |  | <i>Non disponibile<br/>Not available</i>                                          | BSP-F 1"                                                                          | BSP-F 1"<br>BSP-F 1"1/4                                                            | BSP-F 1"1/2<br>BSP-F 2"                                                             | BSP-F 2"1/2<br>BSP-F 3"                                                             |
| <b>Macon</b>      |  | <i>Non disponibile<br/>Not available</i>                                          | Macon 40                                                                          | Macon 40<br>Macon 50                                                               | Macon 40<br>Macon 50                                                                | Macon 70                                                                            |
| <b>Triclover</b>  |  | Triclover 1"                                                                      | Triclover 1"1/2                                                                   | Triclover 1"1/2                                                                    | Triclover 2"                                                                        | Triclover 3"                                                                        |
| <b>SMS</b>        |  | SMS 25                                                                            | SMS 38                                                                            | SMS 38                                                                             | SMS 51                                                                              | SMS 76                                                                              |
| <b>BSM (RJT)</b>  |  | BSM 1"                                                                            | BSM 1"1/2                                                                         | BSM 1"1/2                                                                          | BSM 2"<br>BSM 2"1/2                                                                 | BSM 3"                                                                              |
| <b>Friederich</b> |  | <i>Non disponibile<br/>Not available</i>                                          | Friederich 40                                                                     | Friederich 40                                                                      | Friederich 40<br>Friederich 60                                                      | Friederich 60                                                                       |

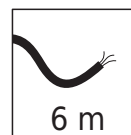
## Quadri elettrici Control Panels



Impianto elettrico CE.  
CE control panel.



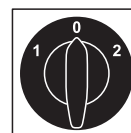
Conforme CE  
CE compliance



Cavo di uscita 6 m  
Exit cable 6 m



Conforme IP55  
IP55 compliance



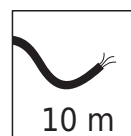
Interruttore/invertitore  
Reverse switch



Impianto elettrico CE con derivazione supplementare 24V NC  
per sensore di temperatura, pressostato, sensore di livello, ecc.  
CE control panel with supplementary 24V NC shunt trip  
for temperature sensor, pressure switch, level sensor, etc.



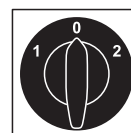
Conforme CE  
CE compliance



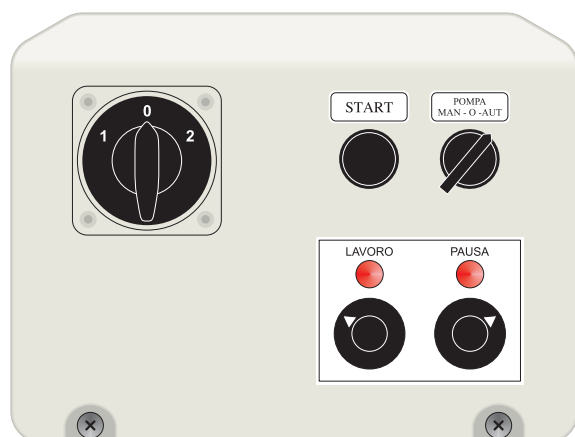
Cavo di uscita 10 m  
Exit cable 10 m



Conforme IP55  
IP55 compliance



Interruttore/invertitore  
Reverse switch

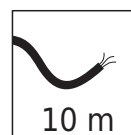


Impianto elettrico CE con temporizzatore con 2 selettori  
12 posizioni per pausa e lavoro e con 2 range di temporizzazioni  
disponibili (da specificare in caso di ordine):  
tipo **LIV1** = lavoro 2-24 minuti, pausa 10-120 minuti;  
tipo **LIV2** = lavoro 2-24 minuti, pausa 1-12 ore.  
CE control panel with 2 selector switch timer, with 12 possible  
selections each and with 2 time rate options (to be stated in  
case of order):

**LIV1** type = run 2-24 minutes, pause 10-120 minutes;  
**LIV2** type = run 2-24 minutes, pause 1-12 hours.



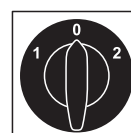
Conforme CE  
CE compliance



Cavo di uscita 10 m  
Exit cable 10 m

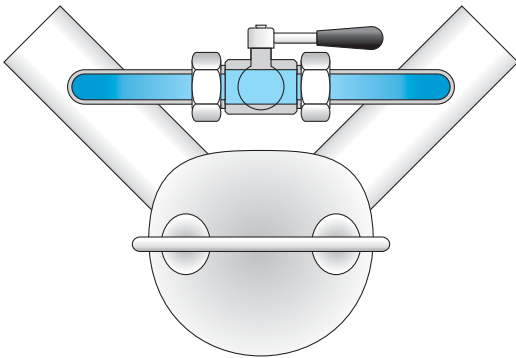


Conforme IP55  
IP55 compliance

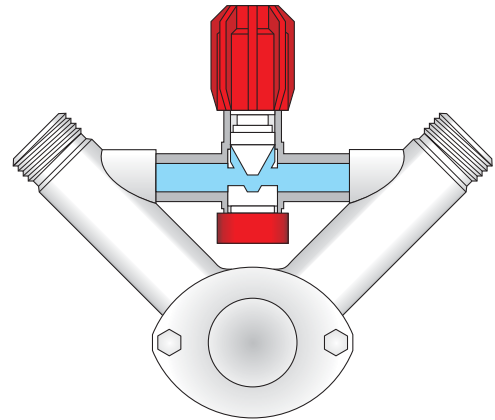


Interruttore/invertitore  
Reverse switch

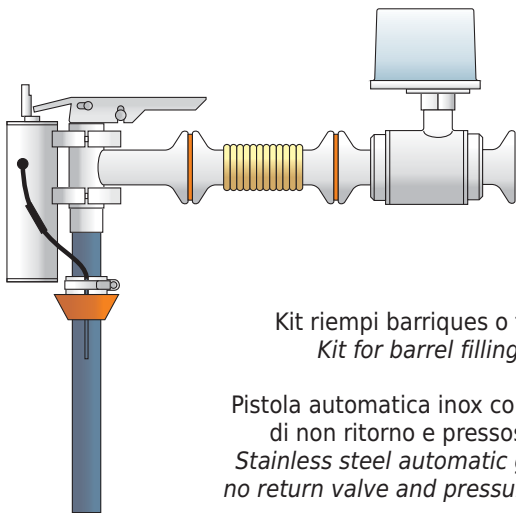
## Accessori Accessories



By-pass con valvola a sfera per i modelli: Mini, Major, Maxi.  
*Ball bypass valve for pump types: Mini, Major, Maxi.*

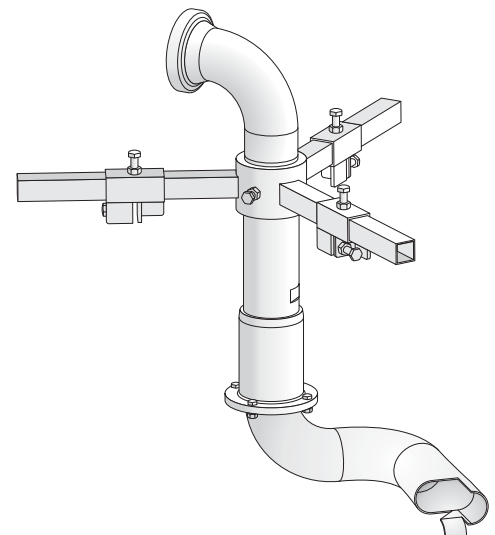


By-pass con valvola a molla per i modelli: Midex e Minor.  
*Spring bypass valve for pump types: Midex and Minor.*



Kit riempi barriques o fusti.  
*Kit for barrel filling.*

Pistola automatica inox con valvola di non ritorno e pressostato.  
*Stainless steel automatic gun with no return valve and pressure switch.*



Irroratore centrifugo serie IRR LIVERANI:

- sistema di fissaggio standard per chiusino da 400 mm
- a richiesta sistema di fissaggio per chiusini di dimensioni superiori

*Centrifugal sprinkler LIVERANI IRR type:*

- standard fastening system for 400 mm manways
- on request fastening system for larger manways.

Il kit può essere utilizzato solo con quadro elettrico del tipo con derivazione supplementare 24V NC.

In caso di pompa con inverter quest'ultimo deve essere dotato di derivazione supplementare NC.

*The kit must be used only with a control panel with a supplementary 24V NC shunt trip.*

*In case of pump driven by frequency converter, the last must be fitted with a supplementary NC trip.*



Carenatura inox per elettropompe.  
*Inox cover for electric pumps.*



A richiesta l'assemblaggio può essere effettuato con:

- Carrello inox
- Con ruote in Poliammide bianche
- Impianto elettrico con invertitore standard montato sul manico
- Uscite sanitarie (DIN, SMS, TRICLAMP, BSM/RJT)

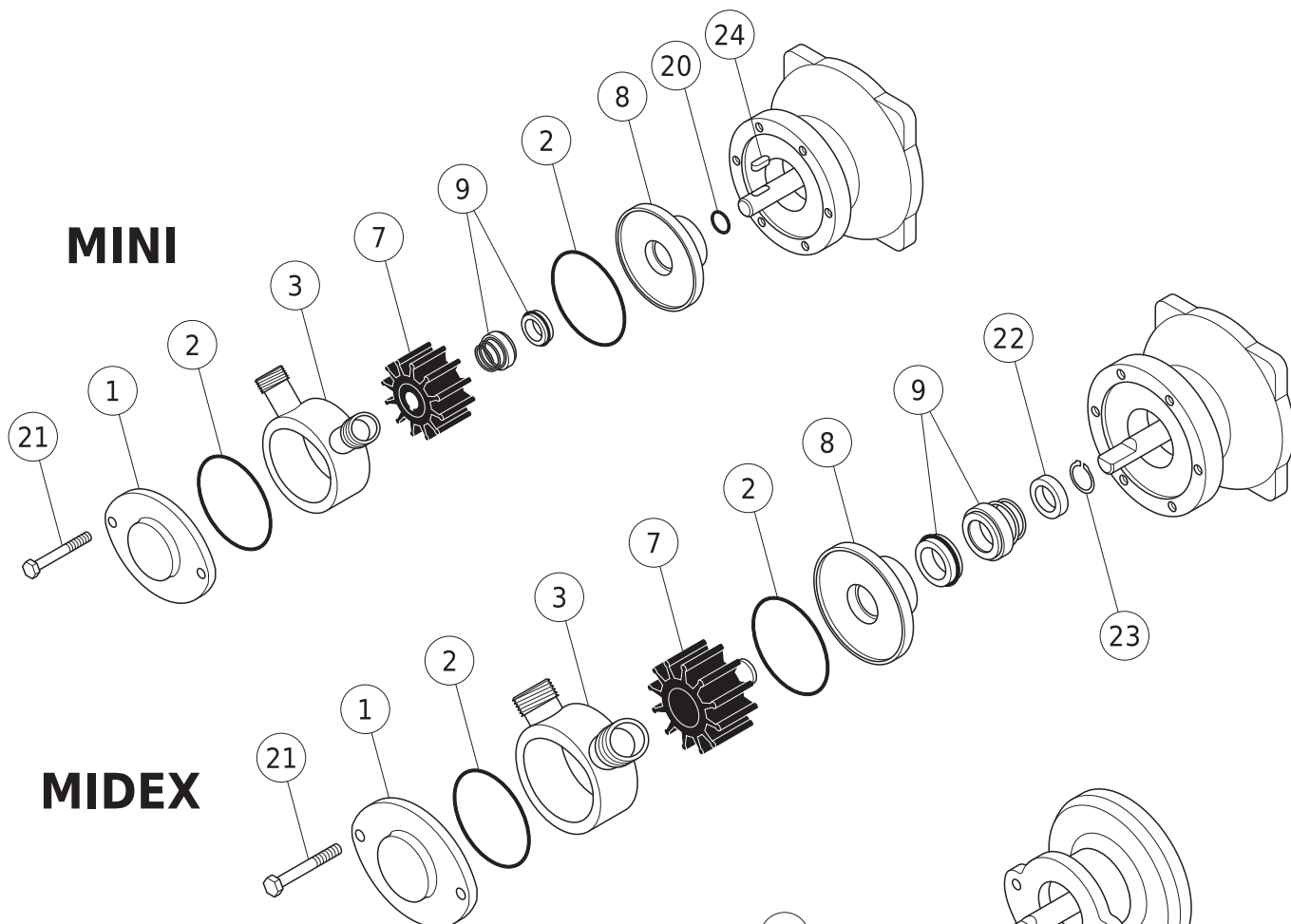
*On request equipped with:*

- Stainless steel trolley
- With Polyamide white wheels
- Standard control panel with reverser switch
- Sanitary inlet/outlet (DIN, SMS, TRICLAMP, BSM/RJT)

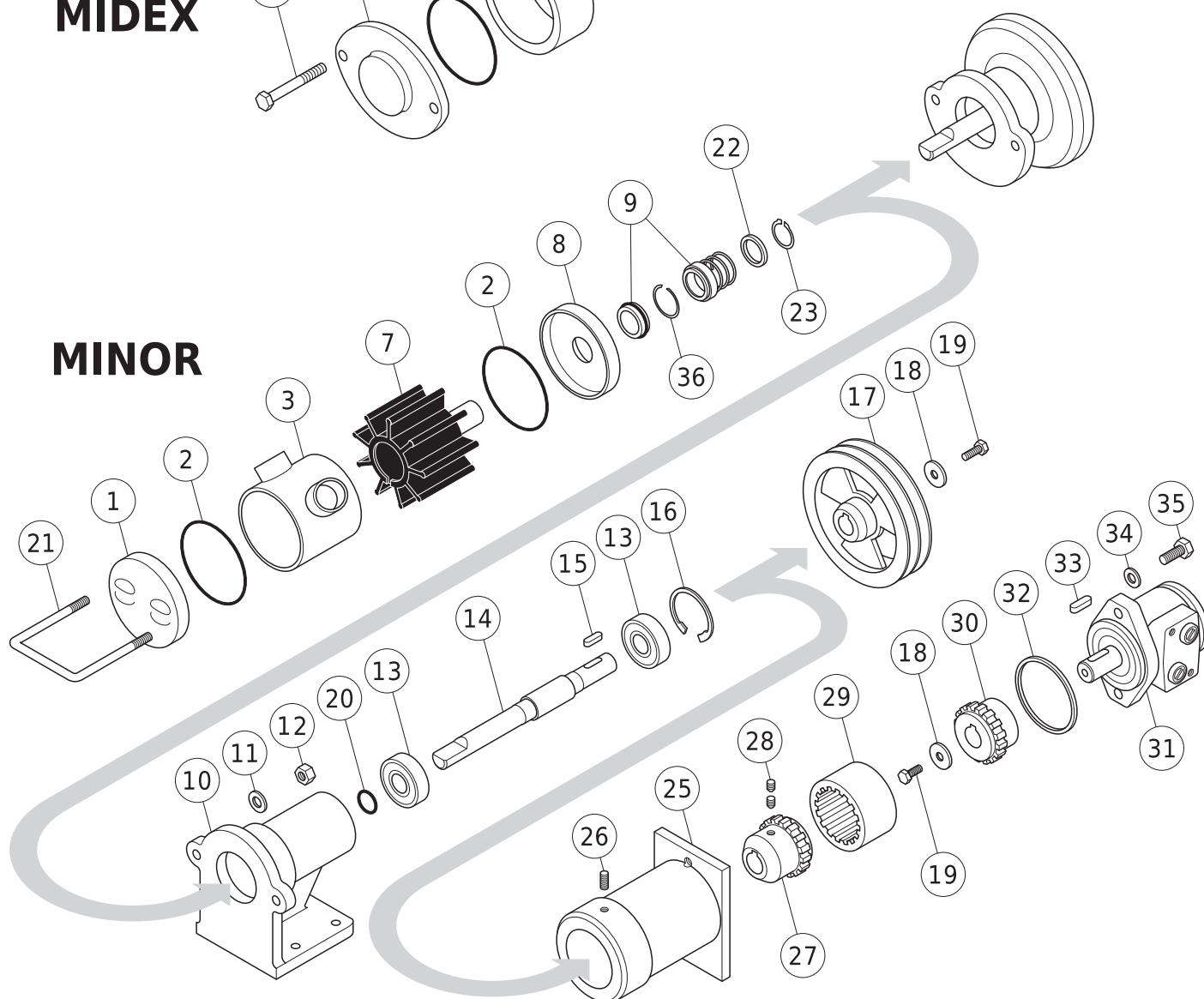
## Componenti Spare parts

| Pos. | Descrizione<br>Description                        | Materiale<br>Material                               | MINI | MIDEX | MINOR | MAJOR | MAXI |
|------|---------------------------------------------------|-----------------------------------------------------|------|-------|-------|-------|------|
| 1    | Culatta anteriore / Front cover                   | Acciaio Inox AISI 304 / Stainless Steel AISI 304    |      |       | ●     | ●     | ●    |
|      |                                                   | Acciaio Inox AISI 316 / Stainless Steel AISI 316    | ●    | ●     |       |       |      |
| 2    | Anello OR culatta / O ring cover                  | Gomma NBR / Rubber (NBR)                            | ●    | ●     | ●     | ●     | ●    |
| 3    | Corpo pompa / Casing                              | Acciaio Inox AISI 304 / Stainless Steel AISI 304    |      |       | ●     | ●     | ●    |
|      |                                                   | Acciaio Inox AISI 316 / Stainless Steel AISI 316    | ●    | ●     |       |       |      |
| 7    | Girante / Impeller                                | Gomma Naturale (NR) / Natural Rubber (NR)           | ●    | ●     | ●     | ●     | ●    |
|      |                                                   | Neoprene (CR) / Neoprene Rubber (CR)                | ●    | ●     | ●     | ●     | ●    |
|      |                                                   | Nitrile (NBR) / Nitrile (NBR)                       | ●    | ●     | ●     | ●     | ●    |
|      |                                                   | EPDM / EPDM                                         | ●    | ●     | ●     | ●     | ●    |
|      |                                                   | Silicone (VMQ) / Silicon (VMQ)                      |      |       | ●     | ●     | ●    |
| 8    | Culatta posteriore / Rear cover                   | Acciaio Inox AISI 304 / Stainless Steel AISI 304    |      |       | ●     | ●     | ●    |
|      |                                                   | Acciaio Inox AISI 316 / Stainless Steel AISI 316    | ●    | ●     |       |       |      |
| 9    | Tenuta meccanica / Mechanical gasket              | Inox-Grafite-NBR / Stainless Steel-Graphite-NBR     | ●    | ●     | ●     | ●     | ●    |
|      |                                                   | Carburo di Tungsteno-NBR / Tungsten Carbide-NBR     | ●    | ●     | ●     | ●     | ●    |
|      |                                                   | Carburo di Tungsteno-Viton / Tungsten Carbide-Viton | ●    | ●     | ●     | ●     | ●    |
| 10   | Supporto tipo S/P / Support S/P type              | Alluminio / Aluminium                               |      |       | ●     | ●     | ●    |
|      | Supporto tipo MID / Support MID type              | Alluminio / Aluminium                               |      |       | ●     | ●     | ●    |
| 11   | Rondella / Washer                                 | Acciaio Inox AISI 304 / Stainless Steel AISI 304    |      |       | ●     | ●     | ●    |
| 12   | Dado / Nut                                        | Ottone cromato / Chromate brass                     |      |       | ●     | ●     | ●    |
| 13   | Cuscinetto / Ball bearing                         | Commerciale / Commercial                            |      |       | ●     | ●     | ●    |
| 14   | Albero / Shaft                                    | Acciaio Inox AISI 420 / Stainless Steel AISI 420    |      |       | ●     | ●     | ●    |
| 15   | Chiavetta / Flat key                              | Acciaio Inox AISI 304 / Stainless Steel AISI 304    |      |       | ●     | ●     | ●    |
| 16   | Anello Seeger / Seeger ring                       | Acciaio / Steel                                     |      |       | ●     | ●     | ●    |
| 17   | Puleggia / Pulley                                 | Alluminio / Aluminium                               |      |       | ●     | ●     | ●    |
| 18   | Rondella / Washer                                 | Acciaio Inox AISI 304 / Stainless Steel AISI 304    |      |       | ●     | ●     | ●    |
| 19   | Vite / Bolt                                       | Acciaio Inox AISI 304 / Stainless Steel AISI 304    |      |       | ●     | ●     | ●    |
| 20   | Anello protezione albero / Guard ring             | Gomma NBR / Rubber (NBR)                            | ●    |       | ●     | ●     |      |
| 21   | Cavallotto / U-Bolt                               | Acciaio Inox AISI 304 / Stainless Steel AISI 304    |      |       | ●     | ●     | ●    |
|      | Vite / Bolt                                       | Acciaio Inox AISI 304 / Stainless Steel AISI 304    | ●    | ●     |       |       |      |
| 22   | Cavallotto / U-Bolt                               | Acciaio Inox AISI 304 / Stainless Steel AISI 304    |      |       |       |       | ●    |
|      | Anello distanziale / Spacing ring                 | Acciaio Inox AISI 304 / Stainless Steel AISI 304    |      | ●     | ●     | ●     |      |
| 23   | Anello Seeger / Seeger ring                       | Acciaio Inox AISI 304 / Stainless Steel AISI 304    |      | ●     | ●     | ●     |      |
|      | Cuscinetto / Ball bearing                         | Commerciale / Commercial                            |      |       |       |       | ●    |
| 24   | Chiavetta / Flat key                              | Acciaio Inox AISI 304 / Stainless Steel AISI 304    | ●    |       |       |       |      |
| 25   | Flangia tipo MID / MID flange                     | Alluminio / Aluminium                               |      |       | ●     | ●     | ●    |
| 26   | Vite / Bolt                                       | Acciaio / Steel                                     |      |       | ●     | ●     | ●    |
| 27   | Giunto pompa / Pump coupling                      | Acciaio / Steel                                     |      |       | ●     | ●     | ●    |
| 28   | Vite / Bolt                                       | Acciaio / Steel                                     |      |       | ●     | ●     | ●    |
| 29   | Manicotto di collegamento / Box coupling          | Nylon / Nylon                                       |      |       | ●     | ●     | ●    |
| 30   | Giunto motore / Motor coupling                    | Acciaio / Steel                                     |      |       | ●     | ●     | ●    |
| 31   | Motore orbitale / Orbital motor                   | Commerciale / Commercial                            |      |       | ●     | ●     | ●    |
| 32   | Anello di centraggio / Center ring                | Acciaio Inox AISI 304 / Stainless Steel AISI 304    |      |       | ●     | ●     | ●    |
| 33   | Chiavetta / Flat key                              | Acciaio / Steel                                     |      |       | ●     | ●     | ●    |
| 34   | Rondella / Washer                                 | Acciaio Inox AISI 304 / Stainless Steel AISI 304    |      |       | ●     | ●     | ●    |
| 35   | Vite / Bolt                                       | Acciaio Inox AISI 304 / Stainless Steel AISI 304    |      |       | ●     | ●     | ●    |
| 36   | Anello Seeger SB 50 int. / Seeger ring SB 50 int. | Acciaio / Steel                                     |      |       | ●     |       |      |

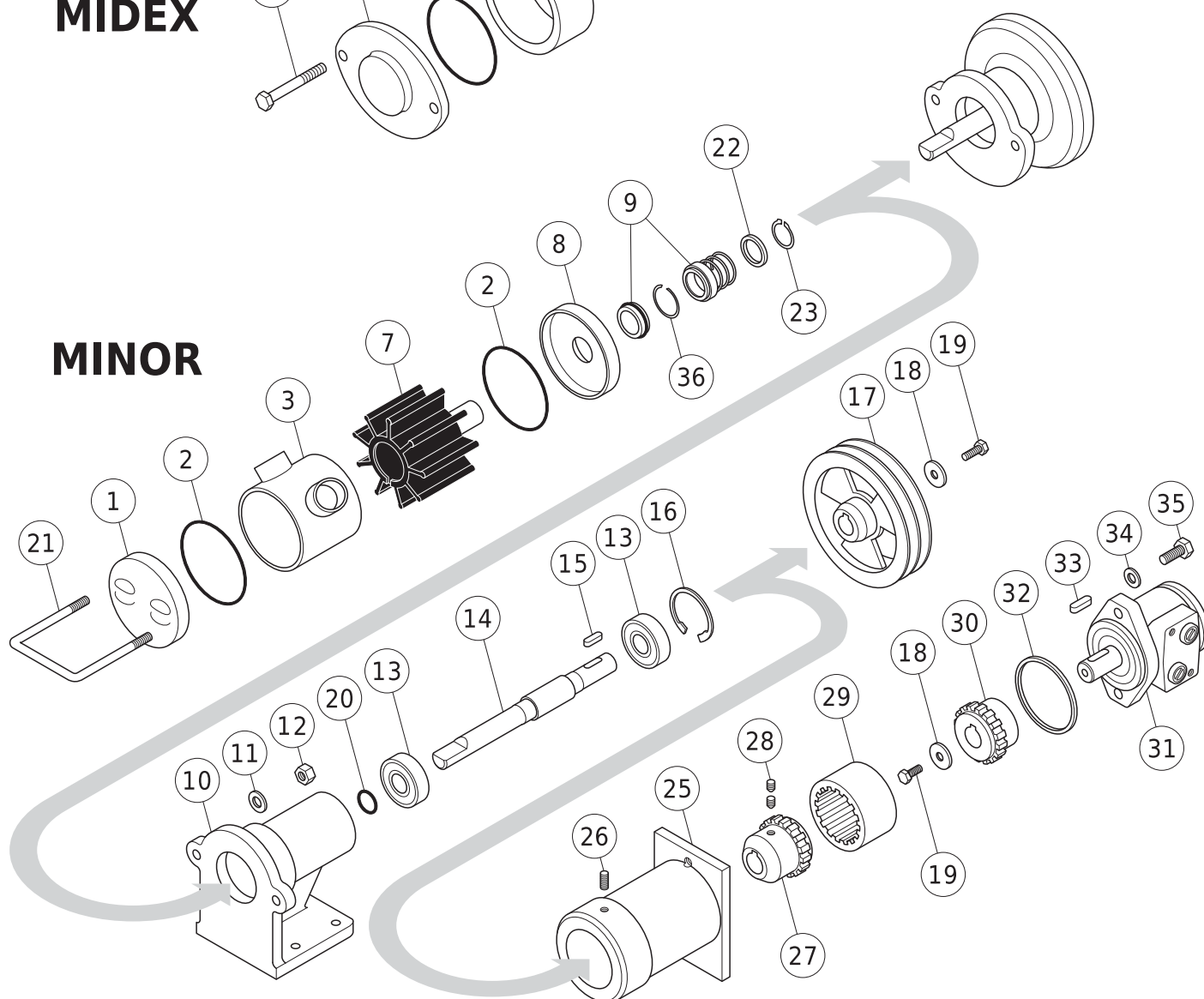
## MINI



## MIDEX

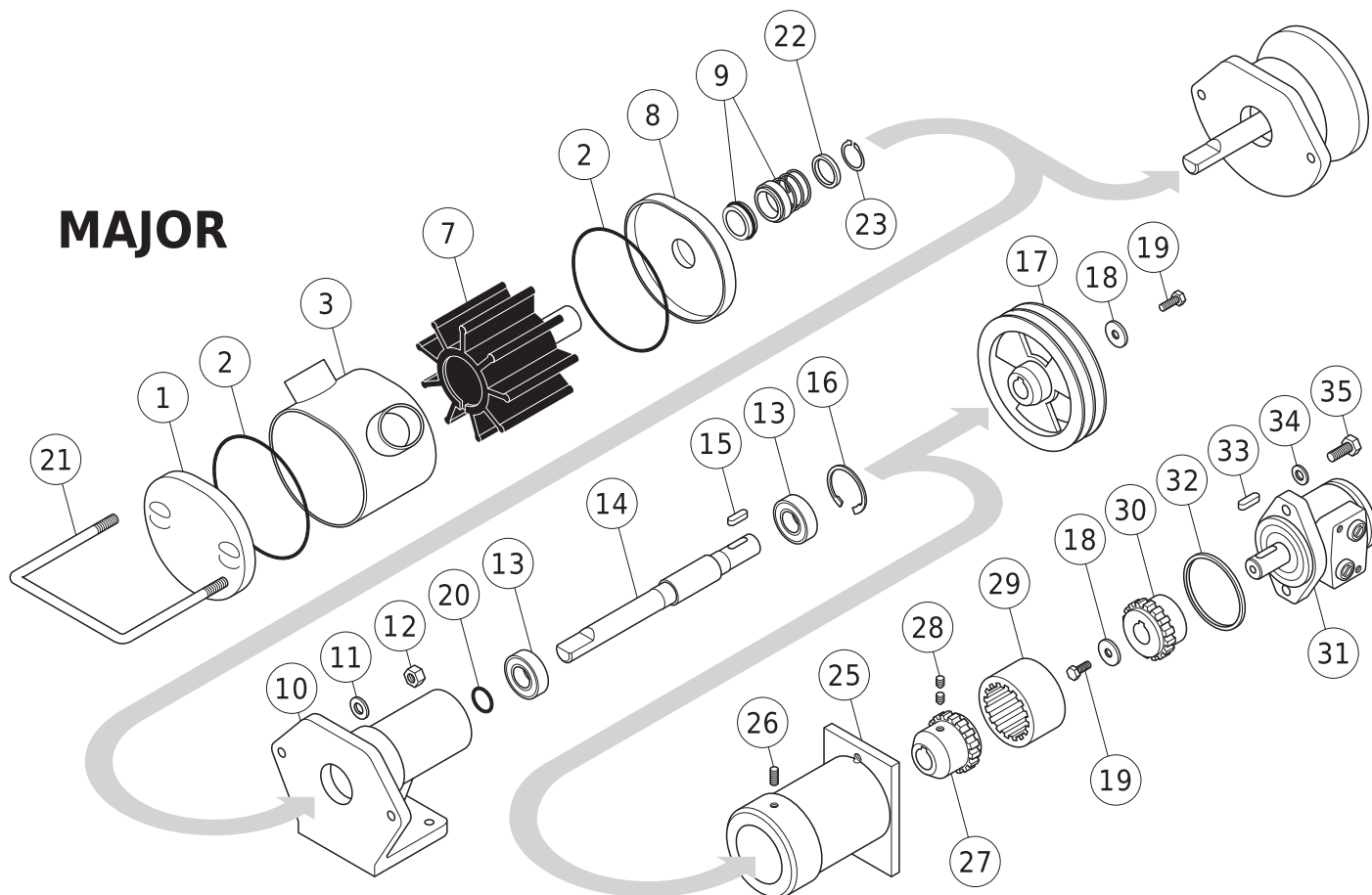


## MINOR

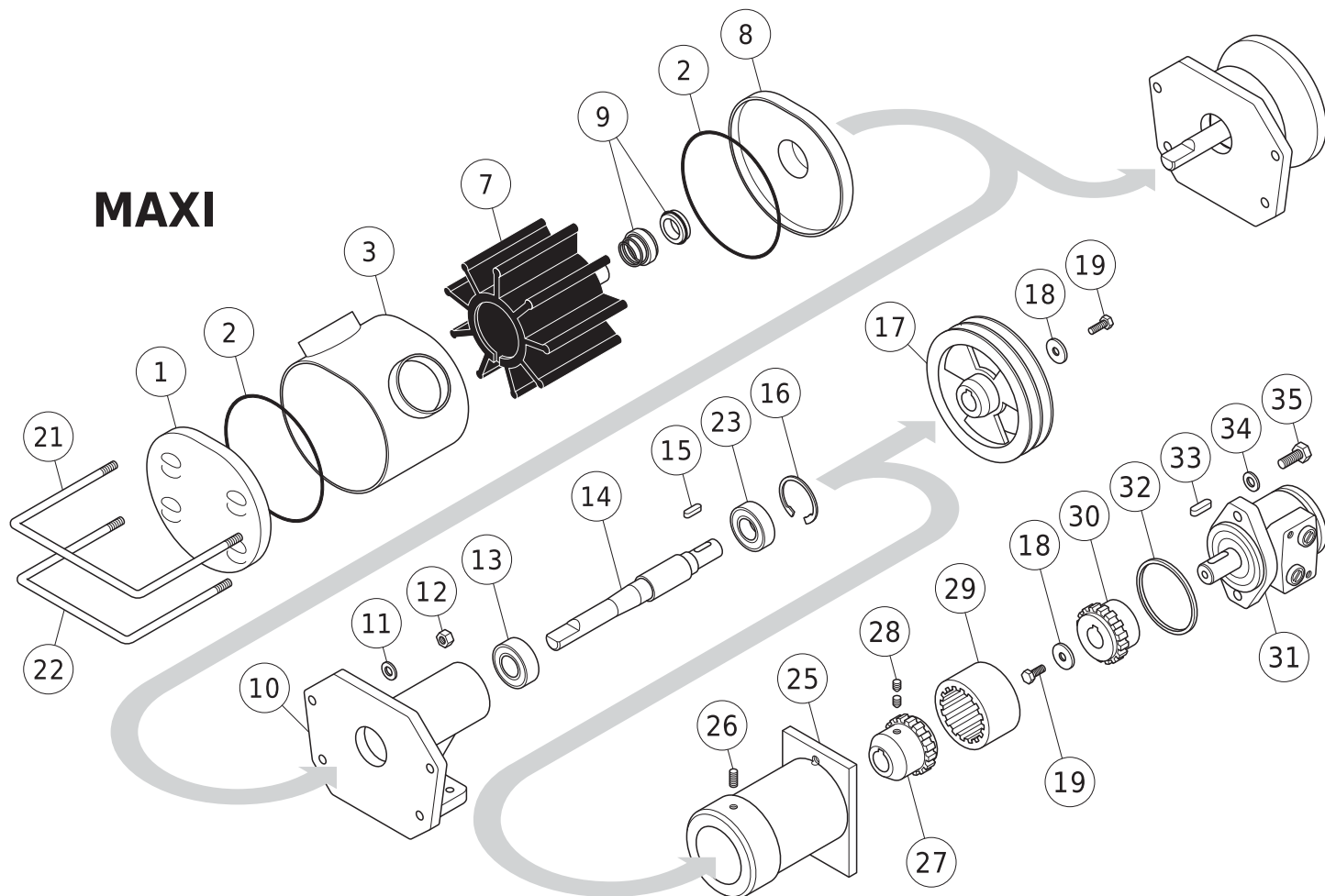




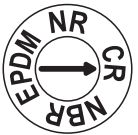
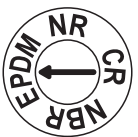
## MAJOR



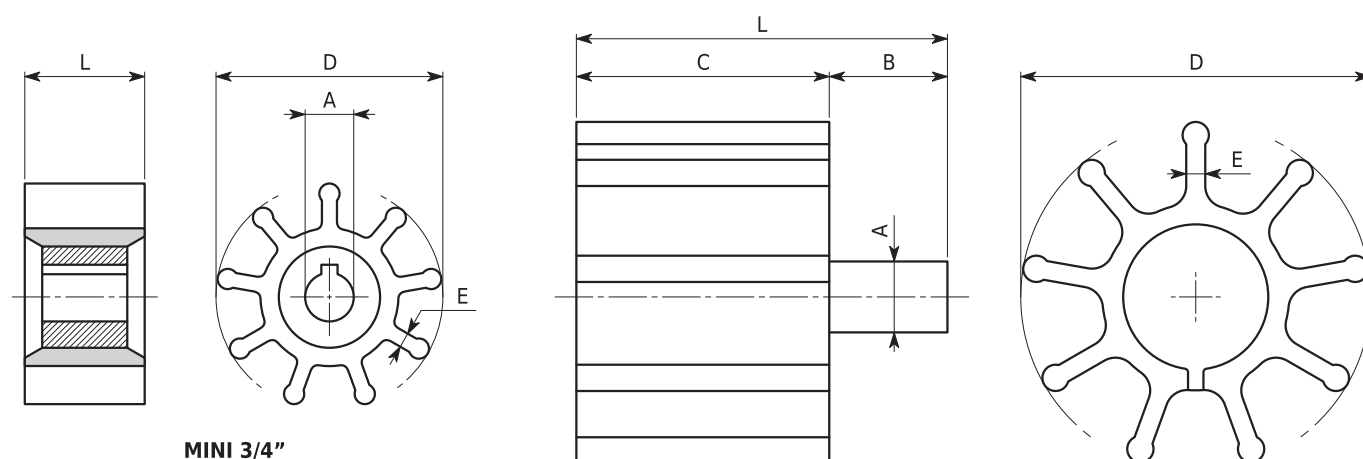
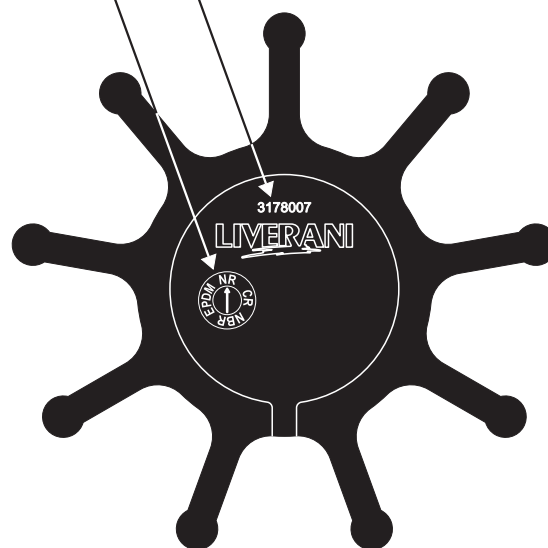
## MAXI



## Identificazione e dimensione della girante Identification and impeller dimensions

| Riferimento materiale girante<br>Impeller's material reference                      |                                                                                     |                                               |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-----------------------------------------------|
|    |    | <b>NBR</b><br>Nitrile<br>Nitrile              |
|    |    | <b>CR</b><br>Neoprene<br>Neoprene rubber      |
|    |    | <b>EPDM</b><br>EPDM<br>EPDM                   |
|    |    | <b>NR</b><br>Gomma naturale<br>Natural rubber |
|  |  | <b>VMQ</b><br>Silicone<br>Silicon             |

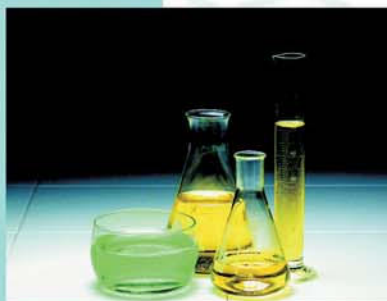
| Riferimento pompa<br>Pump reference |             |
|-------------------------------------|-------------|
| <b>MINI 3/4"</b>                    | n.d. / n.a. |
| <b>MIDEX 1"1/4</b>                  | 3173007     |
| <b>MINOR 40</b>                     | 3174007     |
| <b>MAJOR 60</b>                     | 3176007     |
| <b>MAXI 80</b>                      | 3178007     |



MINI 3/4"

MIDEX 1"1/4 - MINOR 40 - MAJOR 60 - MAXI 80

| Tipo<br>Type       | A      | B  | C    | D      | E   | L    | Nr. pale<br>Nr. blades |
|--------------------|--------|----|------|--------|-----|------|------------------------|
| <b>MINI 3/4"</b>   | Ø 12   | -  | 29.6 | Ø 56   | 4   | 29.6 | 8                      |
| <b>MIDEX 1"1/4</b> | Ø 24.8 | 35 | 52   | Ø 66.5 | 5   | 87   | 8                      |
| <b>MINOR 40</b>    | Ø 24.8 | 35 | 87   | Ø 98   | 5.5 | 122  | 9                      |
| <b>MAJOR 60</b>    | Ø 30   | 57 | 107  | Ø 146  | 7   | 164  | 9                      |
| <b>MAXI 80</b>     | Ø 30   | 44 | 144  | Ø 196  | 10  | 188  | 9                      |



**LIVERANI**